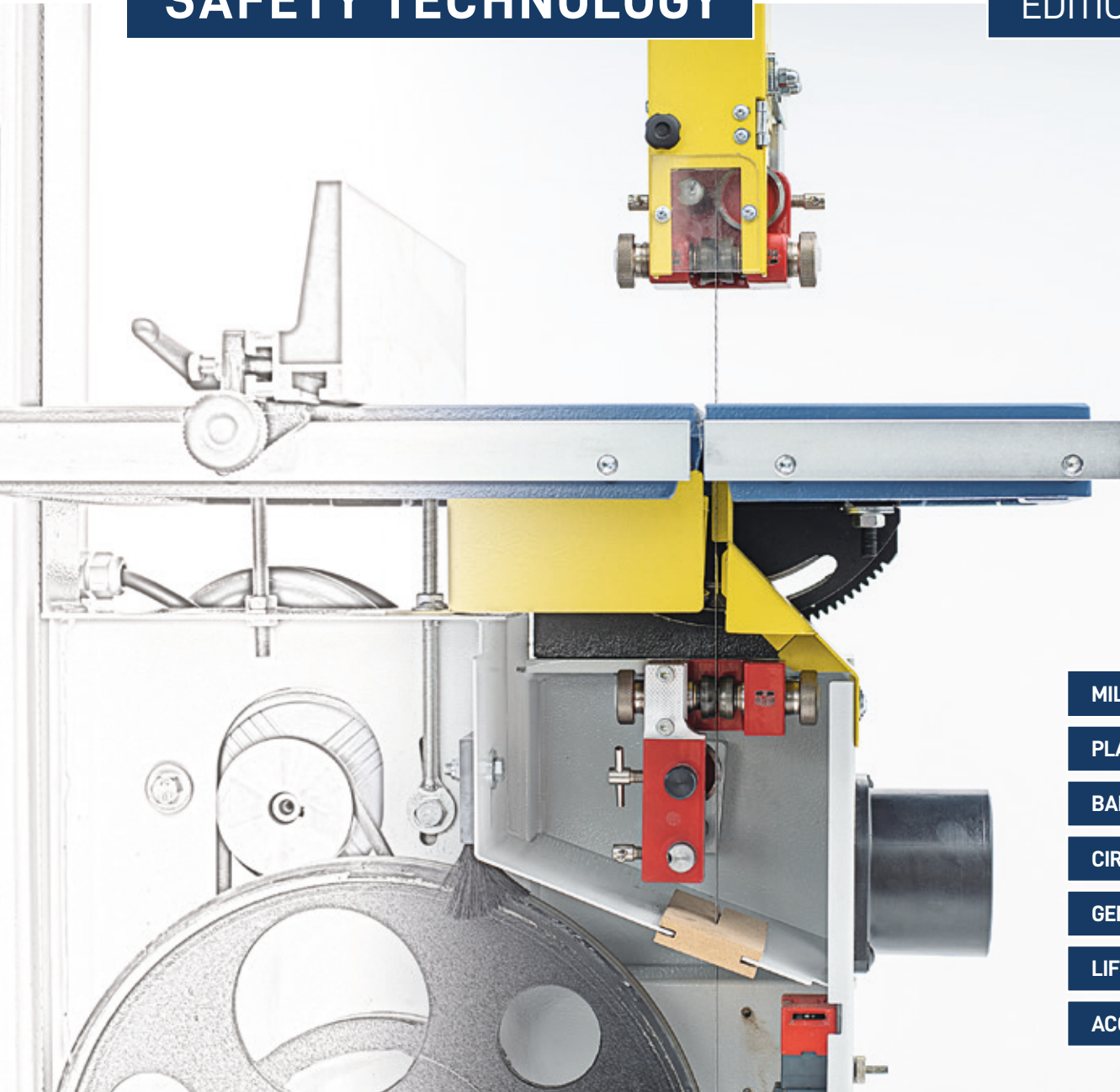


SI | TEC

SAFETY TECHNOLOGY

EDITION 2023



MILLING P.03

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SI | TEC-CATALOGUE

SAFETY TECHNOLOGY PRODUCTS

MADE IN GERMANY

SHOWROOM



TEST, EXPERIENCE AND FALL IN LOVE WITH OUR MACHINES AND ACCESSORIES ...

Our showroom at our production plant in Sigmaringen in southern Germany is a year-round product presentation, where our customers can see and try out products and machines. Test* our SI-TEC products directly on professional wood and plastic processing machines before buying. We would also be happy to advise you personally on site.

*For safety reasons please make sure to use your own tools when testing the machines

WE OFFER YOU:

- Machine demonstrations and qualified advice from experts
- Professional training for your personal protection
- Explanation of functions and accessories

LEGAL NOTICE

HOKUBEMA Maschinenbau GmbH

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www.HOKUBEMA.com



#Holzkunststoffbearbeitungsmaschinen
@beck_maschinenbau

Managing director: Reinhold Beck
Factory manager: Alexander Beck

Status 03|2023
1. Edition: 300 Stück

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ADJUSTMENT FOR MATERIAL PRICE INCREASE:

Please be advised that all prices might be subject to a further adjustment according to the material cost increase.

MADE IN GERMANY

PANHANS
QUALITÄT SEIT 1918

SI-TEC
SICHERHEITSTECHNIK

W

R. Beck
Maschinenbau

HOKUBEMA

You can find many products also in our online shop at www.hokubema.com

FOREWORD



Reinhold Beck,
Managing director (right in the photo)
Alexander Beck,
Factory manager (left in the photo)

ACCESSORIES, PRODUCTS AND MORE – SAFETY TECHNOLOGY FROM SI-TEC

HO|KU|BE|MA Maschinenbau GmbH is a family-run company that develops and sells both reliable and innovative machines for PANHANS, but also for the still young brand WOODPECKER.

As a competent specialist company, an extensive range of services is offered in the development and manufacture of machines and systems for wood, plastic and metal processing companies. The company, steeped in tradition, combines many years of professional knowledge with the most modern requirements of today and develops innovative solutions. As a successful, medium-sized company, high-quality machines and products with precision "Made in Germany" are produced at the Sigmaringen location in Baden-Württemberg.

SI-TEC products show a wide range of safety technology and accessories for optimal working safety when drilling, milling, planing and sawing. These include

band saw blade guides, milling and mitre fences, planing guards, riving knives, protective covers or brand new: a retrofittable, electronic key system for machine activation.

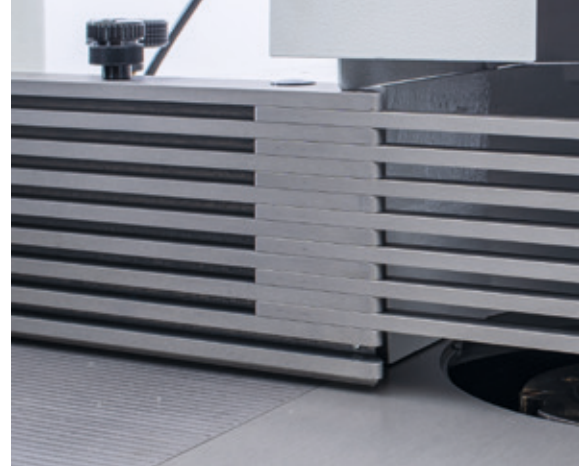
With a wide range of optional extensions, HO|KU|BE|MA enables individual adaptation to the needs of the customer and ensures more safety at the workplace. With our developments, ideas and innovations as well as high-quality products from competent partners, we not only want to satisfy you as a customer, but also encourage you to enjoy working with products from HO|KU|BE|MA. We see ourselves not only as a service provider and supplier, but much more than the specialist partner at your side.

Our online shop www.hokubema.com allows you to order additional equipment, spare parts and additional accessories for any workshop area comfortably and at any time from home, without depending on the telephone service hours.

Reinhold Beck
REINHOLD BECK
MANAGING DIRECTOR

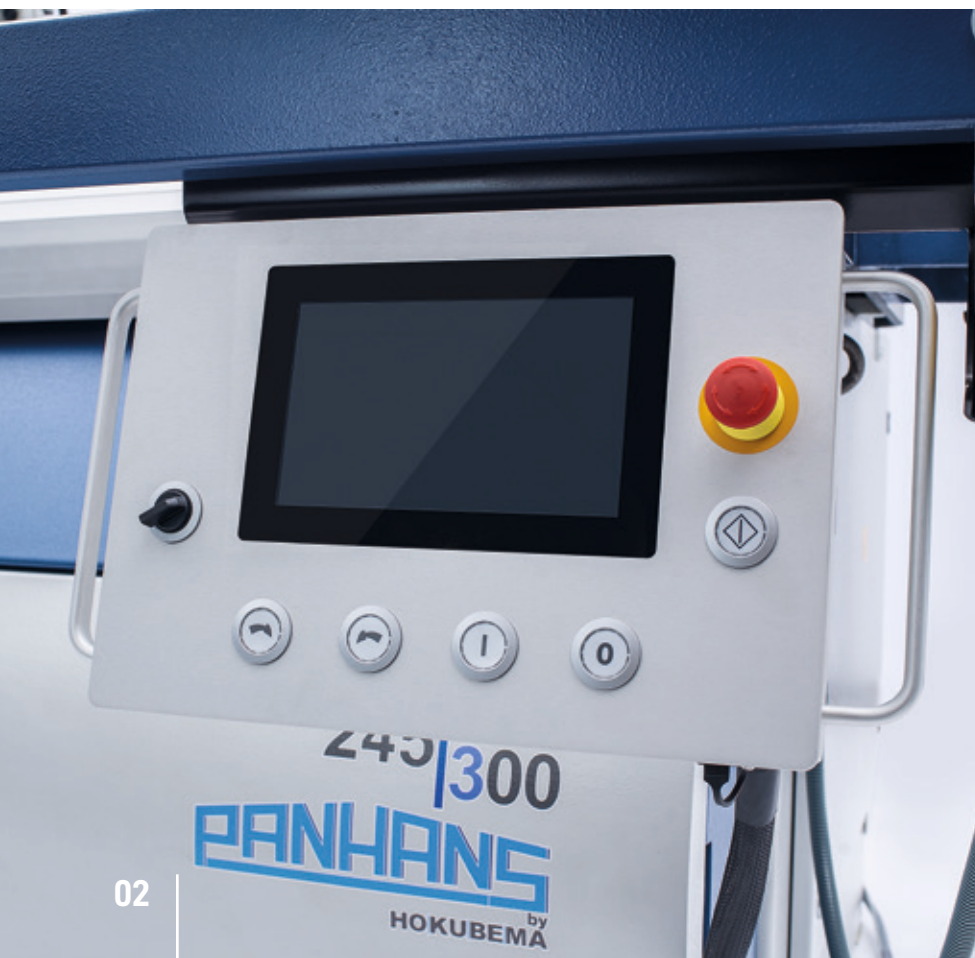
Alexander Beck
ALEXANDER BECK
FACTORY MANAGER

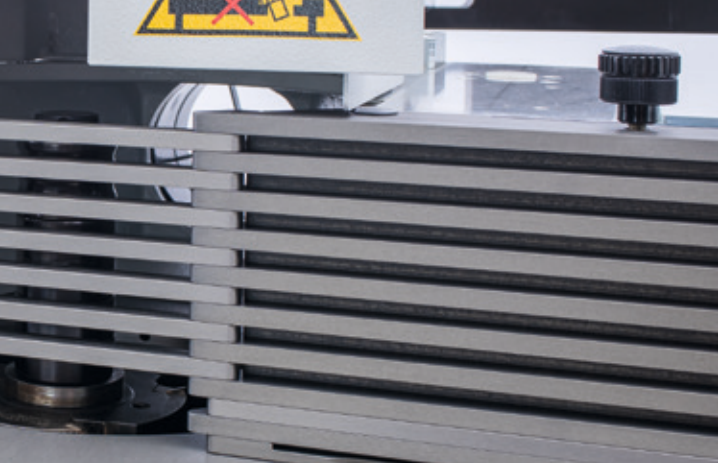
MILLING



MORE ECONOMIC, SAFE AND EFFECTIVE – THE MODERN MILLING OF TODAY

Precise work at the highest level is required to manufacture a wide variety of parts. Components must be made to fit and brought together later. This precision work requires not only specific tools, but also a reliable machine with a pleasant and advantageous operating concept as well as well thought-out and, above all, effective safety technology. Milling fence, swiveling device and more enable future-oriented work on the machine.





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MILLING



SAFETY SHAPER FENCE 215

In cast aluminium, with break-out free aluminium splinter tabs, bilateral fine adjustment and overall fence adjustment by handwheel.

- Max. tool diameter 250 mm
- Simple mounting on the machine table thanks to a drill template
- Bore distance clamp lever 365 mm
- 2 x clamp lever included

NOTICE: In Europe shapers with manual infeed requires a tool cover! The following ones are suitable:

Shaper and pressing device Gamma V Type 1629, Art. 2204

Shaper, protection and pressing device Centrex type 1624, Art. 2007

 ca. 46,1kg

With grey cast-iron fence plates

Art.: 2053

2.848,00 €

EACH

Without fence plates

Art.: 2059

2.510,00 €

EACH



SAFETY SHAPER FENCE 216

In cast aluminium with break-out free aluminium splinter tabs, with bilateral fine adjustment and overall fence adjustment by handwheel according to digital display adjustable to 1/10 against the tool.

- Max. tool diameter 250 mm
- Simple mounting on the machine table thanks to a drill template
- Bore distance clamp lever 365 mm
- 2 x clamp lever included

 ca. 46,5kg

With grey cast-iron fence plates

Art.: 2036

3.148,00 €

EACH

Without fence plates

Art.: 2127

2.810,00 €

EACH



CLAMPING LEVER FOR SHAPER FENCE 215 / 216

The shaper fence is fastened movably in the groove of the longitudinal struts with the clamping lever and thus ensures a good hold. Made of high-quality material, it is reliable, robust and durable on the machine.

Complete system with washers

Art.: 2244

109,80 €

EACH

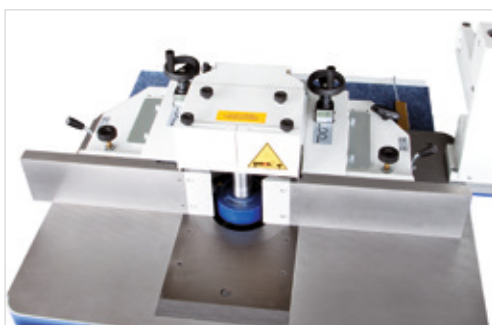
Complete system with washers

(suitable for shaper fences from year of manufacture 2016)

Art.: 2243

98,00 €

EACH



SAFETY SHAPER FENCE 204

In cast aluminium with break-out free splinter tabs. Comfort clamping for a quick fastening of the shaper fence on the machine table. With bilateral handwheels the overall adjustment of the fence plates and single adjustment of the right plate. Measure reading through 2 digital displays with a 1/10 mm precision.

- Max. tool diameter 250 mm
- Simple mounting on the machine table thanks to a drill template
- Bore distance clamping lever 585 mm

 ca. 66,0kg

With grey cast-iron fence plates

Art.: 4401

5.982,00 €

EACH

Without fence plates

Art.: 4402

5.598,00 €

EACH

1 set adapters for the mounting of integral fence plates

Art.: 2128

126,60 €

EACH



SWIVEL DEVICE 219

The swivel device is manually hydraulic and grants for a comfortable and secure lifting and pivoting aside of a PANHANS shaper fence to a neutral position without physical effort.

 ca. 44,0 kg

Swivel device 219
Art.: 4349

1.365,00 €
EACH



SHAPER AND PROTECTION DEVICE CENTREX 1624

Fits all shaper fences. Secure fastening of the workpiece for manual shaping. The special shape of the pressure shoe grants for a precise control of the workpiece in all shaping works and is steplessly adjustable vertically and horizontally. Good view of the workpiece.

Necessary mounting parts for shaper fence 215/216:

- Mounting bracket GAMMA V
- Spacer Art.: 6609.0421

Shaper and protection device CENTREX 1624
Art.: 2007

648,00 €
EACH

SPACER FOR CENTREX 1624

For the mounting on the mounting bracket GAMMA V.

Spacer for CENTREX 1624
Art.: 6609.0421

55,80 €
EACH



SHAPING, PROTECTION AND PRESSING DEVICE GAMMA V 1629

Fits all shaper fences, steplessly adjustable horizontally and vertically, arresting in folded-up position.

Necessary mounting parts for shaper fence 215/216:

- Mounting bracket GAMMA V

A bracket, if needed, must be adapted on site.

 ca. 7,3 kg

Shaping, protection and pressing device GAMMA V 1629
Art.: 2204

386,80 €
EACH



MOUNTING BRACKET GAMMA V

Bracket for mounting of the shaping, protection and pressing device CENTREX 1624 und GAMMA V 1629.

On shaper fences 215/216
Art.: 2110

67,80 €
EACH



PRESSING SHOE FOR GAMMA V 1629

Part of the shaping, protection and pressing device granting for the guiding of the workpiece.

Pressing shoe for GAMMA V 1629
Art.: 2249

156,30 €
EACH

MILLING



SAFETY FENCE PLATES SET 208

For mounting on an existing shaper fence.

The set consists of:

- 2 cast-iron fence plates 430 mm long
- 2 groove profile rails
- 2 splinter tabs in wood
- 2 rulers 260x6 mm
- 3 rulers 260x3 mm
- 1 moulding board in wood
- 8 slide blocks in steel with screws
- 10 slide blocks, twistable, in brass with screws
- 1 allen key
- 2 eccentric clamps

ca. 22,6 kg

Safety fence plates set 208

Art.: 2083

730,50 €

EACH



SAFETY RULERS AND MOULDING BOARD SET

1 Set = 5 safety rulers consisting of:

- 3 rulers 260x3 mm
- 2 rulers 260x6 mm
- 1 moulding board in wood
- 10 slide blocks in brass with screws
- 4 slide blocks in steel with screws
- 1 allen key

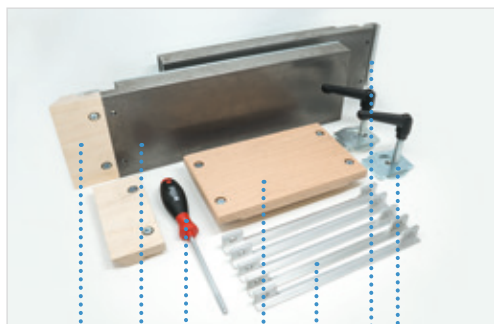
ca. 1,3 kg

Safety rulers and moulding board set

Art.: 2093

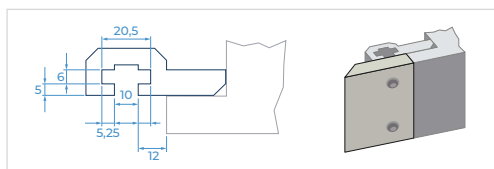
245,00 €

EACH



3 1 6 5 4 2 7

- 1 Cast-iron fence plate 430 mm long
- 2 Groove profile rail
- 3 Splinter tab
- 4 Ruler without slide block and screws
- 5 Moulding board in wood
- 6 Allen key
- 7 Eccentric clamp with clamping lever screw



SPARE PARTS FOR SAFETY FENCE PLATES 208

1 Cast-iron fence plate 430 mm long	297,00 €
Art.: 2095	EACH
2 Groove profile rail	39,90 €
Art.: 2073	EACH
3 Splinter tab, wood	19,60 €
Art.: 2087	EACH
Splinter tab, aluminium	36,70 €
Art.: 2038	EACH
4 Ruler without slide blocks and screws: 260 x 3 mm	17,80 €
Art.: 2084	EACH
4 Ruler without slide blocks and screws: 260 x 6 mm	18,70 €
Art.: 2085	EACH
4 Ruler without slide blocks and screws: 300 x 3 mm	19,30 €
Art.: 2116	EACH
4 Ruler without slide blocks and screws: 300 x 6 mm	19,90 €
Art.: 2117	EACH
5 Moulding board in wood	27,20 €
Art.: 2086	EACH
Slide block in steel with screw for splinter tab and moulding board	4,50 €
Art.: 2088	EACH
Slide block twistable in brass with screw for rulers	6,90 €
Art.: 2044	EACH
6 Allen key	14,80 €
Art.: 2092	EACH
7 Eccentric clamp with clamping lever screw	69,90 €
Art.: 2062	EACH



INTEGRAL FENCE 211

To be mounted on an existing shaper fence, for precise and secure working on spindle moulders. The integral fence grants for a gapless guiding surface for all shaping works on the tool. Precise adapting to the tool diameter and height through a stepless regulation.

The hard coating of the guide rods grants for a continuous guiding surface at all times.

Both sides 500 mm long 📦 ca. 14,7 kg Art.: 2120	1.428,00 € EACH
Left side 500 mm long Right side 650 mm long 📦 ca. 17,3 kg Art.: 2121	1.549,00 € EACH
Left side 650 mm long Right side 500 mm long 📦 ca. 17,3 kg Art.: 2122	1.485,00 € EACH
Both sides 650 mm long 📦 ca. 20,3 kg Art.: 2123	1.654,00 € EACH
1 set of adapter for the mounting of integral fence plates on shaper fence 204 Art.: 2128	139,00 € EACH

SPARE PARTS FOR INTEGRAL FENCE 211

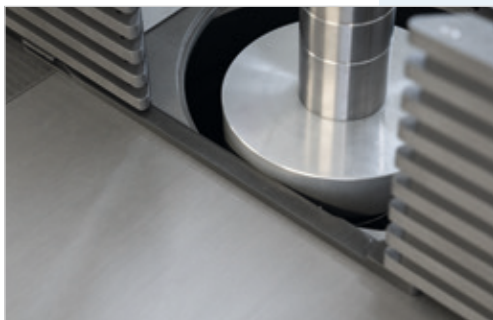
Bottom strip Art.: 2124	72,30 € EACH
Strip Art.: 2125	42,30 € EACH
Axial pin Art.: 2126	11,10 € EACH



SPACER FOR INTEGRAL FENCE 211

Indispensable for shaping of slightly tipping workpieces with the integral fence. The spacer is clamped to a groove of the integral fence at the desired height.

📦 ca. 400g	
Spacer for integral fence Art.: 2118	56,60 € EACH



FILLING BAR FOR THE INTEGRAL FENCE 211

For secure guidance of thin workpieces along the integral fence. The filling bar closes the lower cut-out on the left side of the fence, creating a gapless guide surface also in this area. The surface is tempered with a hard-coat layer.

📦 ca. 200g	
Filling bar for integral fence Art.: 2119	45,20 € EACH

MILLING



FEEDER PV 84

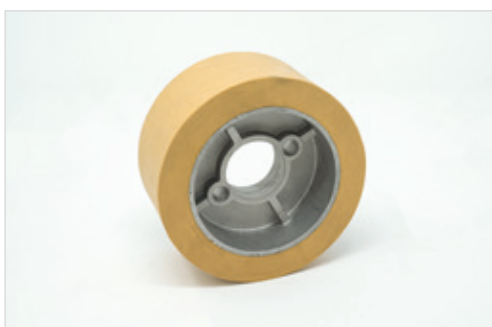
- 4 rollers 120x60 mm
- 8 speeds (2/4/5,5/6,7/11/13/16,5/33 m/min)
- Stand with extension arm 1050 mm
- Clockwise and counterclockwise rotation with 2 speeds, switch operated
- Further speeds adjustable via 2 steps switching gear
- Metal gear for the adjustment of other 4 speeds
- Individually usable horizontally and vertically
- Individually adjustable

ca. 68,0kg

Feeder PV 84

Art.: 4023

1.560,00 €
EACH



SPECIAL ACCESSORIES FOR FEEDER PV 84

Spare infeed roller with two-part rim

Art.: 4024

32,40 €
EACH

Spare infeed roller with vulcanized rim

Art.: 4027

52,60 €
EACH



FEEDER VARIOMATIC 4 N

- 4 rollers (roller width divided 2x25mm, roller diameter 120 mm)
- Stepless speed 2–18 m/min
- Right and leftward rotation
- Fast turning from horizontal to vertical operation
- Simple swivelling and positioning
- Memory-Lock-System for accurately repeatable fixing
- Comfortable stand
- Numerical height indication
- Extension arm 1050 mm long

Feeder Variomatic 4 N

Art.: 4103

3.215,00 €
EACH



RING FENCE TAPOA 1639

FOR TOOLS UP TO Ø 160 MM

For accident-safe shaping of curved workpieces on the spindle moulder. With pressure and protection ring, start-up ring and stop bar, as well as fine adjustment of the shaping depth and suction nozzles Ø 120 mm.

The ring fence can be mounted and adjusted on any spindle moulder. Workpieces can be processed in left and rightward operation. The transparent protecting cover grants for a perfect view of the tool.

ca. 5,5kg

Ring fence TAPOA 1639

Art.: 2246

432,00 €
EACH



RING FENCE KOALA 1637

FOR TOOLS UP TO Ø 220 MM

For accident-safe shaping of curved workpieces on the spindle moulder. With pressure and protection ring, 2 start-up rings and stop bar, as well as fine adjustment of the shaping depth and suction nozzles Ø 120 mm. The ring fence can be mounted and adjusted on any spindle moulder. Workpieces can be processed in left and rightward operation. The transparent protecting cover grants for a perfect view of the tool.

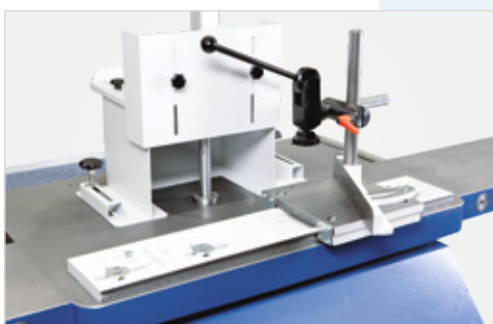
 ca. 11,0kg

Ring fence KOALA 1637

Art.: 2245

648,00 €

EACH



TENON CUTTING AND SLITTING DEVICE 1376

For usage on spindle moulders, with simple mounting on the machine table. With adjustable mitre fence from 30° to 150°. The sliding table runs smoothly on ball bearings.

- Length of the base plate: 1000 mm
- Sliding path: 710 mm
- Sliding table size: 295x255 mm
- Height of slide plate: approx. 56 mm

Recommended accessory: protecting cover type 1641.

 ca. 44,5kg

Tenon cutting and slitting device 1376

Art.: 2221

2.288,00 €

EACH



PROTECTING COVER 1641

For tenon cutting and slot cutting up to max. Ø 350 mm. Made of a strong steel sheet, with adjustable protective lid and suction nozzles Ø 120 mm. Distance between fixing screws 560 mm.

 ca. 18,4kg

Protecting cover 1641

Art.: 2235

549,00 €

EACH



SPARE PROTECTION HOOD

For shaper fences 206, 207, 202 (as a replacement for the original plastic protective cover).

Spare protection hood

Art.: 2206

265,00 €

EACH

PERMANENT LUBRICATION CARTRIDGE | AT PAGE 53

ELECTRONIC KEY SYSTEM FOR MACHINE ACTIVATION | AT PAGE 50

MILLING



CONTERMIX 221

For precise and quick profiling of workpieces at the transverse side. Contermix allows a secure and economic work. The precise guidance of the workpieces achieves a high dimensional accuracy. The innovative clamp provides for an extremely quick change.

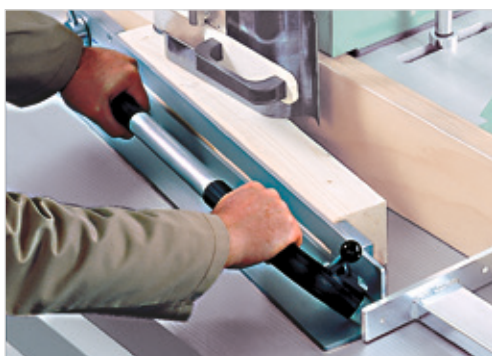
ca. 1,6 kg

CONTERMIX 221

Art.: 3054

129,50 €

EACH



CLAMPING STRIP 212

For quick and secure insertion shaping of short workpieces. Stable, light design, made of aluminium.

- Length 800 mm
- Clamping length 550 mm

ca. 3,4 kg

Clamping strip 212

Art.: 3053

228,20 €

EACH



KICKBACK PROTECTION 1648

For spindle moulders with table extensions, steplessly adjustable from 0 to 1500 mm, suitable for insertion shaping of long and short parts. Mounting parts for the installation on existing table extensions included.

Recommended accessory: clamping strip type 212, Art. 3053

ca. 12,4 kg

Kickback protection 1648

Art.: 2002

654,00 €

EACH



TABLE EXTENSION WITH KICKBACK PROTECTION

With cross stop (400 mm long) for insertion shaping, steplessly adjustable.

- Cross stop swivelling at 90° and easy to remove
- Secure and quick mounting on the fixing rail
- Easily movable and simple to remove
- Supporting foot can be folded, ensuring minimum space requirement
- Table in anodized aluminium
- Length 1100 mm, width 172 mm

Table extension without mounting rails

Art.: 3056

238,00 €

EACH



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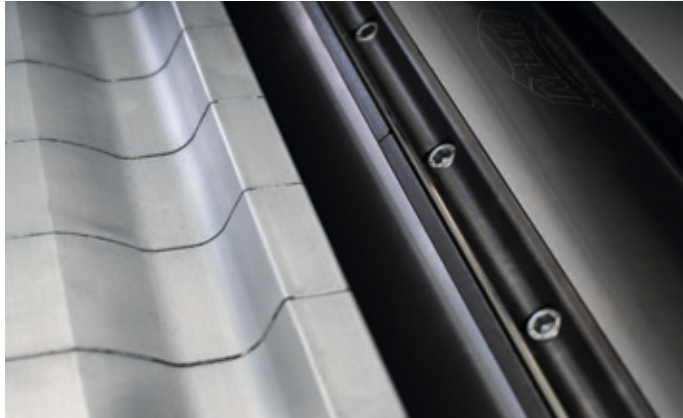


www.hokubema.com

PLANING

PLANING WITH LABOUR-SAVING FUNCTIONS

Surface and thickness planers is one of the top performing machines in every workshop. The surface and thickness planer is required when straightening rough sawn solid wood and then brings it to a uniform thickness. In order to parallelize the surfaces and smooth the surface for further processing, all sides must be processed. Many useful and work-saving functions are already part of the standard version of the surface and thickness planing machine. Additional equipment makes processing easier and brings more security to the workshop.



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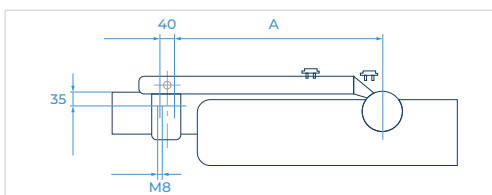
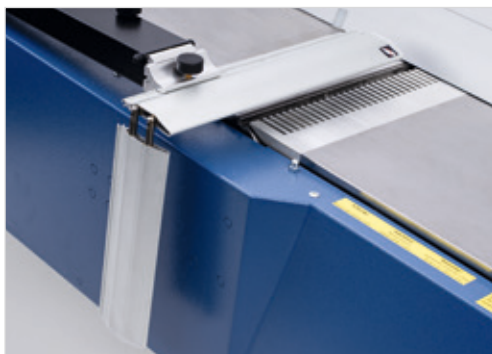
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PLANING



PLANING PROTECTION DEVICE 1570

TWO-PART, FOLDING-DOWN 1570, FOR SURFACE PLANERS

The two-part version provides for a comfortable work even with large workpieces, as it has no disruptive edge.

- Fixed part: 400 mm
- Folding part: 260 mm

TXF 500 mm with two-part cover, A = 500 mm	385,50 €
Art.: 3406	EACH
TXF 650 mm with two-part cover, A = 650 mm	396,60 €
Art.: 3407	EACH
TXF 850 mm with two-part cover, A = 850 mm	460,50 €
Art.: 3408	EACH

PLANING PROTECTION DEVICE TX-R

TWO-PART, FOLDING DOWN TX-R FOR COMBINED SURFACE AND THICKNESS PLANERS

Planing protection device TX-R 650 with cover, including swivel unit and adapter for fixing on the outfeed table. Especially suitable for combined planing machines with foldable table.

- Fixed part: 450 mm
- Folding part: 300 mm

Planing protection device TX-R	534,50 €
Art.: 3415	EACH

OPTIONAL COVERS FOR MODELS 1570 AND TX-R

TWO PARTS, FOLDING DOWN

- Fixed part: 400 mm
- Folding part: 400 mm

Planing protection device TX-R cover two-parts	248,00 €
Art.: 3566	EACH



SPARE PARTS

FOR THE PLANING PROTECTION DEVICE, MODELS 1570 AND TX-R

Gas spring for TXF 500/650, 300 N	98,50 €
Art.: 3567	EACH
Gas spring for TXF 850, 400 N	108,70 €
Art.: 3568	EACH



TWO-PART PLANING PROTECTION DEVICE TX-MATIC

Protection device with two-part, folding-down cover for surface planers and combined surface and thickness planers, with spring-loaded surface pressure in height and side positions via the wheels on the workpiece. The wheels lift the protection cover to the height of the workpiece. Once the workpiece has been pushed through, the protection cover lowers back to the starting position. This ensures an optimal covering of the cutterhead. The wheels can be turned to the horizontal, vertical and 45° positions (providing thus for a constant pressure on the machine table/planing fence).

NOTICE: Each includes an additional holding plate (Art.: 6103.1854) for stiffening when mounting on front sheet metal covers.

For planing width 410 + 510 mm
with two-part cover 420 + 320 mm
Art.: 3412

1.282,00 €
EACH

For planing width 630 mm
with two-part cover 550 + 320 mm
Art.: 3413

1.275,00 €
EACH



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PLANING

SUVAMATIC - PLANER GUARDS

**PROVEN
EVERY DAY IN THE
WORK FIELD**

Suva's protective devices provide reliable protection against accidents at work and are also a real aid to work. Thanks to Suva's safety devices, accidents on woodworking machines have been massively reduced in recent years.

Suva protective devices are compliant. Well-known European machine manufacturers use them as standard on their machines. Suva protective devices can also be retrofitted to used machines without any problems. Suva offers suitable solutions for this purpose.

The Suvamatic is an indispensable tool for dressing and joining workpieces on the planer.

ADVANTAGES

■ Safe covering of the cutter block

The whole planing area is secured with a single cutter block cover. It can be folded down via a hinge lock system.

■ Practical workpiece infeed

The knife shaft cover is fitted with a pressure shoe and a reversible infeed spout on the side of the joining fence.

■ Contact pressure as a working aid

During joining, the knife shaft cover generates a contact pressure against the joining stop. After joining, it automatically returns to the protective position.

■ Automatic lifting and lowering

During planing, the knife shaft cover is automatically raised by the infeed spout. It then lowers again into the protective position.

■ Can be fixed for repetitive work

For repetitive work, the knife shaft cover can be fixed at work piece height.

■ Fits all machines

The planer guard can be mounted on all planers.



Watch our Youtube channel:
<https://www.youtube.com/channel/UCZElnsxEx4NEyY3lIWfcp4w>



suva

SUVAMATIC COVER TWO-PIECE FOR SURFACE PLANERS

The Suvamatic is an indispensable tool for dressing and joining workpieces on the planer.

- Safe covering of the cutter head
- Practical workpiece infeed
- Contact pressure as a working aid
- Automatic lifting and lowering
- Can be fixed for repetitive work
- Fits all machines

NOTICE: Mounting plate on request.

SUVAMATIC cover two-piece, useful length (l) > 340 mm – 515 mm	2.040,00 €
Art.: 3419	EACH
SUVAMATIC cover two-piece, useful length (l) > 340 mm – 655 mm	1.995,00 €
Art.: 4048	EACH
SUVAMATIC cover two-piece, useful length (l) > 340 mm – 755 mm	1.995,00 €
Art.: 3420	EACH



suva

KNIFE SHAFT COVER TWO-PIECE SUVA

Knife shaft cover two-piece SUVA	
Useful length 340 mm – 655 mm	359,80 €
Art.: 4048.1	EACH
Knife shaft cover two-piece SUVA	
Useful length 340 mm – 755 mm	381,50 €
Art.: 3420.1	EACH



suva

INFEEING SYSTEM WITH WIDE FEEDING SPOUT

With universal feeding spout, which does not have to be folded down for planing and joining work. Especially suitable for use in carpentry shops. To open the table, the spout can be raised so that the cutter cover can be fully retracted.

Infeeding system with wide feeding spout	192,20 €
Art.: 4041	EACH



suva

INFEEING SYSTEM WITH FOLDABLE FEEDING SPOUT

Infeeding system with foldable feeding spout	122,70 €
Art.: 4161	EACH



suva HANDLE SUVA

HANDLE SUVA
Art.: 4057

43,40 €
EACH



suva HINGE SUVA

HINGE SUVA
Art.: 4050

149,50 €
EACH



suva RUN ROLLER (FOR GUIDING THE CUTTER SHAFT COVER)

Run roller (for guiding the cutter shaft cover)
Art.: 4044

54,80 €
EACH



suva WIRE ROPE (FOR WEIGHT RELIEF)

Wire rope (for weight relief) Length 400 mm
Art.: 4700

32,20 €
EACH

Wire rope (for weight relief) Length 1100 mm
Art.: 4701

42,60 €
EACH





suva ROPE DRUM WITHOUT WIRE ROPE

Rope drum without wire rope (for knife shaft cover)	118,70 €
Art.: 4706	EACH

Rope drum without wire rope (for weight relief)	99,40 €
Art.: 4707	EACH



suva GAS SPRING STABILUS 10185672

Gas spring stabilus 10185672	61,40 €
Art.: 4708	EACH

**OTHER SPARE PARTS
FOR SUVA ON REQUEST**



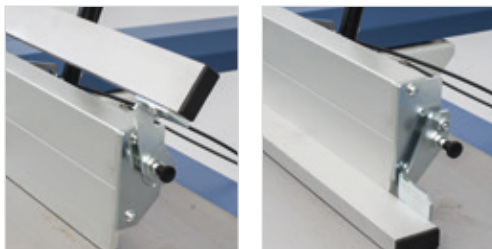
NEW SUVA-PARTS IN THE ONLINE STORE NOW!

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PLANING



PIVOTING AUXILIARY STOP 1545

For secure surfacing of narrow workpieces on the surface fence. Suitable for surfacing length max. 1500 mm. Simple, tool-free opening and closing for immediate use.

 ca. 2,3 kg

Pivoting auxiliary stop 1545

Art.: 3398

387,50 €

EACH



SUPPLY DRAWER 1515

For secure surfacing of short workpieces.

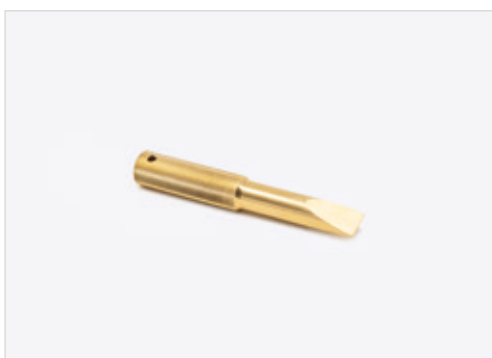
 ca. 600 g

Supply drawer 1515

Art.: 3052

34,20 €

EACH



BRASS WEDGE FOR THE TERSA KNIFE SHAFT

Accessory for changing the Tersa knives.

Brass wedge for Tersa cutter block

Art.: 7003.0050

42,00 €

EACH



PLANING KNIFE 1505

HSS STEEL (18 % TUNGSTEN*) GRANAT RAPID

LENGTH	WIDTH	THICKNESS		
410 mm	35 mm	3 mm	Art.-Nr.: 3313	69,30 € EACH
510 mm	35 mm	3 mm	Art.-Nr.: 3315	76,60 € EACH
520 mm	35 mm	3 mm	Art.-Nr.: 3321	89,90 € EACH
610 mm	35 mm	3 mm	Art.-Nr.: 3316	89,90 € EACH
630 mm	35 mm	3 mm	Art.-Nr.: 3317	95,50 € EACH
640 mm	35 mm	3 mm	Art.-Nr.: 3318	117,10 € EACH
810 mm	35 mm	3 mm	Art.-Nr.: 3554	153,10 € EACH

* for highest performance and long service life



THICKNESS TABLE EXTENSION 654

Robust sheet steel construction for retrofitting on planing machines. The automatic height adjustment in connection with the link chain withstands the highest loads. When planing long workpieces, the pressure beam is relieved and at the same time the workpiece is prevented from tipping over.

 **ca. 44,0 kg**  **Table size 1000x630mm (LxW)**

Thickness table extension 654 **1.175,00 €**
Art.: 4496 EACH

TERSA SPARE KNIFE

LENGTH	HSS QUALITY VERSION	
410 mm	Art.-Nr.: 4121	25,90 € EACH
510 mm	Art.-Nr.: 4122	29,20 € EACH
520 mm	Art.-Nr.: 4123	32,80 € EACH
610 mm	Art.-Nr.: 4125	38,40 € EACH
630 mm	Art.-Nr.: 4126	35,50 € EACH
640 mm	Art.-Nr.: 4127	40,30 € EACH
810 mm	Art.-Nr.: 4128	51,20 € EACH

* for highest performance and long service life

RECOMMENDED ACCESSORY:

**MAGNETIC PLANING KNIFE
QUICK SETTING DEVICES** | AT PAGE 23

CUTTERHEAD PRESSURE SPRING | AT PAGE 24



SERVICE SET FOR HELICAL CUTTERHEADS

For cleaning and care of the helical cutterheads.

Delivered in a practical storage case:

- 1 litre resin solvent concentrate
- 1 steel cleaning brush, 1 brass cleaning brush
- 10 HM reversible knives 15x15x2,5mm
- 5 Torx screws M6x15
- 1 Torque wrench
- 2 bit inserts T20

Service set for helical cutterheads

Art.: 4647

242,00 €

EACH SET



SPARE BLADE FOR HELICAL CUTTERHEADS

10 pieces

Art.: 4641

64,50 €

EACH PU

96 pieces spare blades for helical cutterhead PANHANS 334|20

Art.: 4641.1

598,00 €

EACH PU

132 pieces spare blades for helical cutterhead PANHANS 335|20

Art.: 4641.2

839,00 €

EACH PU

162 pieces spare blades for helical cutterhead PANHANS 336|20

Art.: 4641.3

1.020,00 €

EACH PU

66 pieces WOODPECKER

Art.: 4641.7

419,00 €

EACH PU



SPARE BLADES FOR HELICAL CUTTERHEADS COMPLETE WITH SCREWS FOR PANHANS

Quantity adapted to helical cutterheads of PANHANS machines, with screws

included:

- 1x torque screwdriver
- 2x bits

96 pieces for type 334|20

Art.: 4641.4

839,00 €

EACH PU

132 pieces for type 335|20

Art.: 4641.5

1.198,00 €

EACH PU

162 pieces for type 336|20

Art.: 4641.6

1.454,00 €

EACH PU



SPARE BLADES FOR HELICAL CUTTERHEADS WOODPECKER SET WITH SCREWS

consisting of:

- 66 pieces knives & screws
- 1x Torque screwdriver
- 2x bits

Spare Blade for helical cutterhead WOODPECKER Set with screws

Art.: 4641.8

614,00 €

EACH PU



10 PIECES SCREWS FOR SPARE KNIVES OF HELICAL CUTTERHEAD

Set of 10 screws, suitable for replacement blades of spiral cutterheads

10 pcs. screws for spare blades of helical cutterheads

Art.: 4642

45,00 €

EACH PU



TORQUE SCREWDRIVER 5.7 NM

Torque screwdriver 5.7 Nm

Art.: 4641.9

43,50 €

EACH PU



2X BITS FOR TORX 1/4 INCH TX 20

2x Bits for Torx 1/4 inch TX 20

Art.: 4641.10

8,50 €

EACH PU



ADJUSTABLE MAGNETIC PLANING KNIFE QUICK SETTING DEVICES 1533

With strong magnetic adhesion, the planing knife protrusion is accurate to 1/10 mm due to the fine adjustment. Suitable for all cutterhead diameters from 80 to 145 mm.

1 set = 2 pieces in a practical wooden box

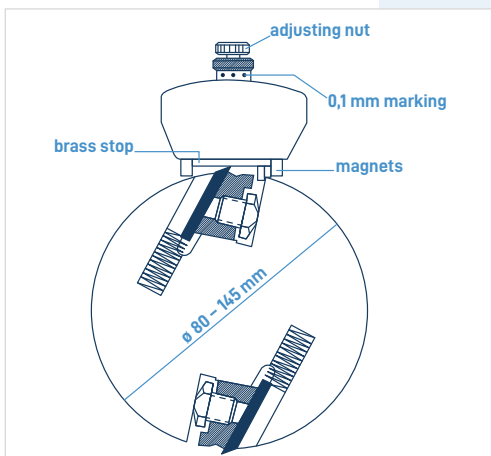
ca. 500g

Adjustable magnetic planing knife setting devices 1533

Art.: 2004

256,20 €

2 PCS SET



PLANING



CUTTERHEAD PRESSURE BARS

Balanced, with screws R 1/4", SW 17.



NOTICE: Supplied in pairs.

Length: 410 mm Art.: 4087	157,80 € PER PAIR
Length: 510 mm Art.: 4088	129,20 € PER PAIR
Length: 520 mm Art.: 4093	129,20 € PER PAIR
Length: 610 mm Art.: 4089	139,50 € PER PAIR
Length: 630 mm Art.: 4131	196,50 € PER PAIR
Length: 640 mm Art.: 4090	196,50 € PER PAIR
Length: 810 mm Art.: 4092	214,50 € PER PAIR



CUTTERHEAD SCREWS


Hardened, R 1/4", SW 17.

 ca. 20g	Standard version, height approx. 21 mm Art.: 4107	8,40 € EACH
 ca. 20g	WIGO version, height approx. 19 mm Art.: 4075	9,90 € EACH



WRENCH SW 17


For cutterhead screws with wrench size 17 mm.

 ca. 100g	
Wrench SW 17 Art.: 4113	19,30 € EACH



CUTTERHEAD PRESSURE SPRING

For lifting the knives and facilitate their precise setting with the magnetic knife setting devices (Art.: 2004).

 7,65x0,8x50mm	
Cutterhead pressure spring Art.: 4114	4,80 € EACH

RECOMMENDED ACCESSORY:

MAGNETIC PLANING KNIFE QUICK SETTING DEVICES | AT PAGE 22



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SiTec-2023

VOUCHER CODE

Redeemable once in our online shop until 31/12/2023
for your next order from a purchase value of € 50.00.
Cannot be combined with other discounts.

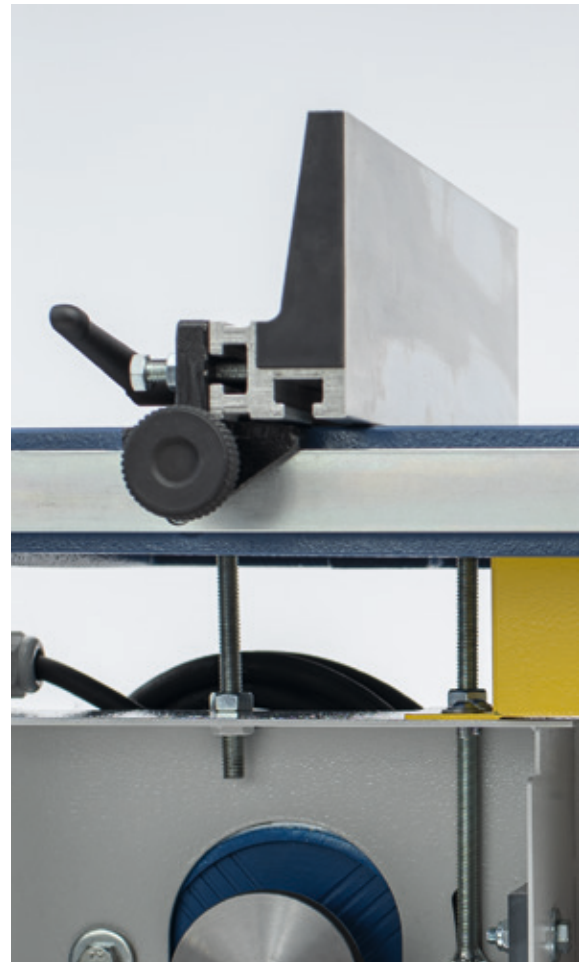
PRACTICAL

AT ANY TIME

FAST

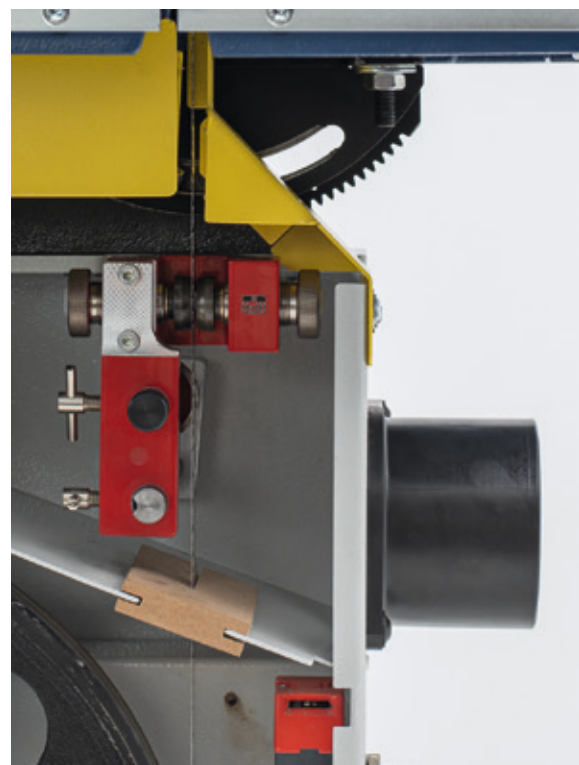
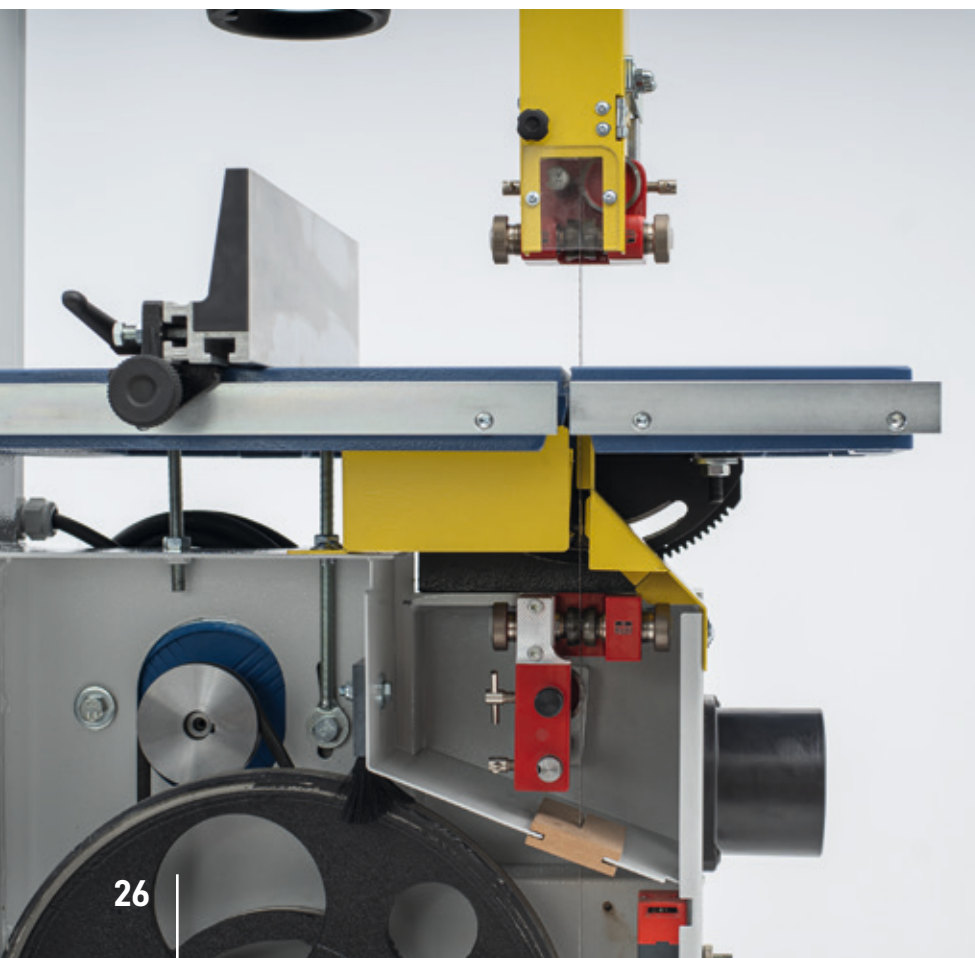
 **www.hokubema.com**

BANDSAWS



THE UNKNOWN BAND SAW WITH MANY USEFUL AND SIMPLE USER BENEFITS

The thin saw blade enables cuts at various angles. The sawing out of shapes as well as curved cuts can be carried out precisely with a band saw. The basis for all functional elements is the band saw guide APA. With its user-friendly fine adjustment, standard permanent lubrication and minimal maintenance, the APA guide ensures a smooth workflow and a long service life for the band saw blade.



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BANDSAWS

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BANDSAWS

HIGH-PERFORMING BAND SAW BLADE GUIDE APA 2

THE VERY HEART OF EVERY BAND SAW



HIGH-PERFORMING BAND SAW BLADE GUIDE APA 2

Standard version suitable for all bandsaws:

- Selected materials, optimized hardening processes and tight manufacturing tolerances stand for this technically high-quality product
- Hardened back and side rollers fix the saw blade in the correct position
- Hardened treads also guarantee years of work and are easy to change if necessary
- User-friendly fine adjustment, permanent lubrication as standard, minimal maintenance, stable construction
- Smooth and wear-free saw blade guidance
- Highest precision and long service life of the band saw blade
- Fixing elements included



View tutorial:
https://www.panhans.de/wp-content/uploads/en-anleitung-apa-fuehrung_hokubema.pdf

ca. 1,1kg	Version Size 1 above For wheel diameter 300–500 mm Blade widths 3–25 mm *Art.: 1248	279,50 € EACH
ca. 1,0kg	Version Size 1 below For wheel diameter 300–500 mm Blade widths 3–25 mm **Art.: 1250	265,50 € EACH
ca. 2,1kg	Version Size 2 above For wheel diameter 600–900 mm Blade widths 5–40 mm *Art.: 1254	310,50 € EACH
ca. 1,9kg	Version Size 2 below For wheel diameter 600–900 mm Blade widths 5–40 mm **Art.: 1256	319,50 € EACH

* compatible with guide FSO40

** compatible with guide FSU40

High-performing band saw blade guide **for processing of non-ferrous metals and difficult-to-machine wooden materials with ball-bearing back roller:**

ca. 2,2kg	Version Size 2 above For wheel diameter 600–900 mm Blade widths 5–40 mm Art.: 1276	456,60 € EACH
ca. 2,0kg	Version Size 2 below For wheel diameter 600–900 mm Blade widths 5–40 mm Art.: 1277	460,50 € EACH

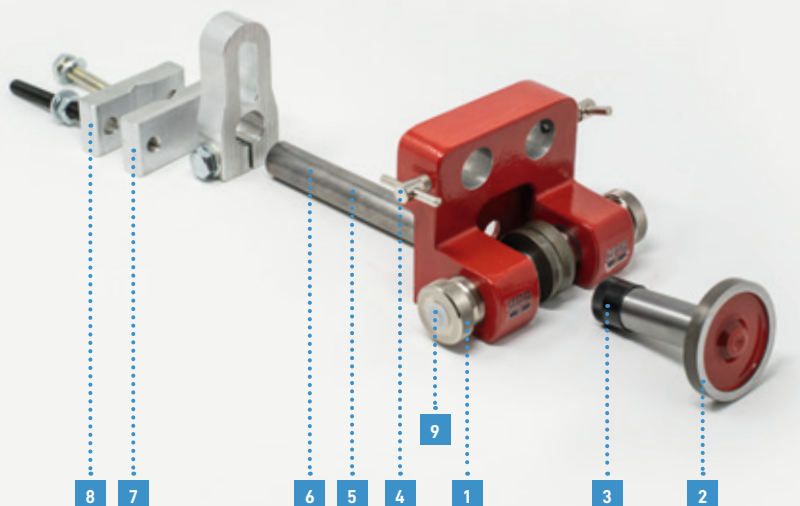


SPECIAL OIL 1059

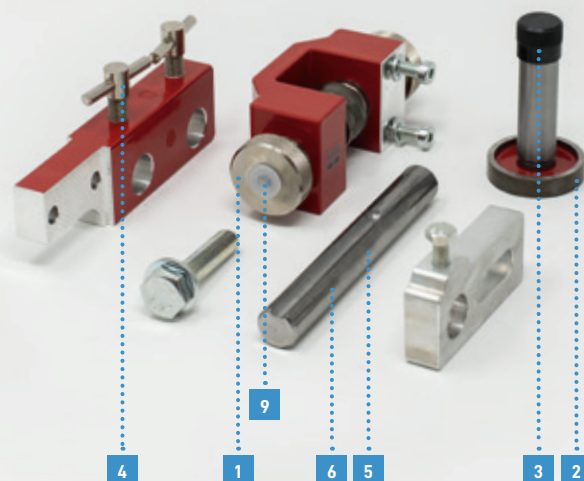
For APA high-performing band saw blade guides, for the lubrication of the side and back rollers.

NOTICE: A regular lubrication increases considerably the service life of the APA band saw blade guide.

ca. 100g	5 bottles 20ml each	
Special oil 1059 Art.: 3215		18,50 € EACH SET



Upper band saw blade guide APA 2



Lower band saw blade guide APA 2



SPARE PARTS

For band saw blade guides APA 2 upper and lower version.

TECHNICAL DATA	APA 2 Size 1	APA 2 Size 2
Back roller	ø 40 mm	ø 58 mm
Bearing sleeve	ø 16 mm	ø 22 mm
Back roller bolt	ø 8 mm	ø 10 mm
Side roller	ø 26 mm	ø 40 mm
Bolt	ø 8 mm	ø 10 mm
Bolt length	11 mm	22 mm

ATTENTION: When ordering spare parts always indicate the size of the band saw guide. It can be determined using the diameter of the upper or lower back or side roller.

	APA 2 Size 1	APA 2 Size 2
1 Side roller complete*	70,30 € EACH	99,60 € EACH
Art.: 1290		Art.: 1291
1 Side roller complete 2 pcs. set*	130,50 € 2 PCS SET	192,40 € 2 PCS SET
Art.: 1292		Art.: 1293
2 Back roller top, complete**	76,40 € EACH	86,20 € EACH
Art.: 1046		Art.: 1047
2 Back roller bottom, complete**	98,80 € EACH	92,50 € EACH
Art.: 1052		Art.: 1053
3 Locking cap	3,80 € EACH	5,30 € EACH
Art.: 1097		Art.: 1099
4 Tommy screw	3,80 € EACH	3,80 € EACH
Art.: 1182		Art.: 1182
5 Support bolt 16 x 120 mm ***	19,40 € EACH	
Art.: 1146		
6 Support bolt 22 x 120 mm ***		19,50 € EACH
		Art.: 1270
7 Clamp front	15,70 € EACH	15,70 € EACH
Art.: 1268		Art.: 1268
8 Clamp rear	11,90 € EACH	11,90 € EACH
Art.: 1269		Art.: 1269
9 Locking plug	1,90 € EACH	1,90 € EACH
Art.: 1265		Art.: 1265

* with bearing sleeve and locking plug

** with bearing sleeve and locking cap

*** also available in other lengths

BANDSAWS



Ball-bearing back roller K/2 top maintenance free



Ball-bearing back roller K/3 bottom maintenance free



Spare running tread K/1 with screws

SPARE PARTS FOR BALL-BEARING BACK ROLLER

Suitable for cutting non-ferrous metals and difficult-to-machine wooden materials.

Ball-bearing back roller K/2 top maintenance free

ca. 400g	APA 1055 Size III APA 2 Size 2 Art.: 1168	234,90 € EACH
ca. 500g	APA 1055 Size IV Art.: 1169	231,00 € EACH
ca. 900g	APA 1055 Size VI Art.: 1170	234,80 € EACH

Ball-bearing back roller K/3 bottom maintenance free

ca. 400g	APA 1055 Size III APA 2 Size 2 Art.: 1171	276,20 € EACH
ca. 500g	APA 1055 Size IV Art.: 1172	229,80 € EACH
ca. 900g	APA 1055 Size VI Art.: 1173	210,20 € EACH

Spare running tread K/1 with screws

ca. 50g	APA 1055 Size III Art.: 1174	70,20 € EACH
ca. 80g	APA 1055 Size IV Art.: 1175	70,20 € EACH
ca. 160g	APA 1055 Size VI Art.: 1176	82,10 € EACH

SPARE PARTS FOR BAND SAW BLADE GUIDES APA 1055 (NOT FOR APA 2)



Upper or lower back roll



Side roller with side locking screw including locking plug

TECHNICAL DATA	APA 1055 Size 0	APA 1055 Size I	APA 1055 Size II	APA 1055 Size III	APA 1055 Size IV	APA 1055 Size VI
Back roller	ø 28 mm	ø 35 mm	ø 40 mm	ø 58 mm	ø 65 mm	ø 78 mm
Back roller bearing	ø 16 mm	ø 16 mm	ø 16 mm	ø 22 mm	ø 24 mm	ø 30 mm
Back roller bolt	ø 8 mm	ø 8 mm	ø 8 mm	ø 10 mm	ø 12 mm	ø 14 mm
Side roller	ø 22 mm	ø 26 mm	ø 35 mm	ø 40 mm	ø 48 mm	ø 65 mm
Side bearing sleeve	ø 22 mm	ø 16 mm	ø 16 mm	ø 22 mm	ø 24 mm	ø 28 mm
Side roller bolt	ø 8 mm	ø 8 mm	ø 8 mm	ø 10 mm	ø 10 mm	ø 12 mm
Upper back roller *	73,10 € Art.: 1044	133,70 € ***Art.: 1045	76,40 € ***Art.: 1046	86,20 € Art.: 1047	165,90 € Art.: 1048	74,60 € Art.: 1049
Lower back roller *		82,10 € ***Art.: 1051	98,80 € ***Art.: 1052	92,50 € Art.: 1053	82,30 € Art.: 1054	109,20 € Art.: 1055
Side roller **	94,60 € ****Art.: 1064	86,90 € ****Art.: 1065	73,90 € Art.: 1066	142,50 € Art.: 1067	159,50 € Art.: 1068	105,90 € Art.: 1069
Locking cap top and bottom		3,80 € Art.: 1097	3,80 € Art.: 1097	5,30 € Art.: 1099	8,80 € Art.: 1100	18,20 € Art.: 1101
Side locking screw incl. locking plug		8,60 € Art.: 1091	8,60 € Art.: 1091	12,20 € Art.: 1093	11,50 € Art.: 1094	19,90 € Art.: 1095
Tommy screw long (the same for sizes 0 to VI)						3,80 € Art.: 1181
Tommy screw short the same for sizes 0 to VI)						3,80 € Art.: 1182

* with bearing sleeve and locking cap

** with bearing sleeve and locking screw incl. locking plug

*** compatible with support rollers FS40

**** compatible with guide rollers FS40



BAND SAW BLADE GUIDE GL

PRECISION GUIDE FOR BANDSAWS



BAND SAW BLADE GUIDE GL

Standard version suitable for all bandsaws:

- Precise guidance of the band saw blade
- Easy to use
- Permanent lubrication as standard
- Low maintenance requirements
- Enormous service life of the wear elements
- Smooth and wear-free saw blade guidance
- Fixing elements included

ca. 1,1kg	Version 456 top For wheel diameter 400–600 mm Blade widths 3–25 mm Art.: 1300	172,80 € EACH
ca. 1,0kg	Version 456 bottom For wheel diameter 400–600 mm Blade widths 3–25 mm Art.: 1301	163,50 € EACH
ca. 2,1kg	Version 789 top For wheel diameter 700–800 mm Blade widths 5–40 mm Art.: 1302	166,50 € EACH
ca. 1,9kg	Version 789 bottom For wheel diameter 700–800 mm Blade widths 5–40 mm Art.: 1303	160,90 € EACH
ca. 5,1kg	Version 910 top For wheel diameter 900–1050 mm Blade widths 5–40 mm Art.: 1304	523,00 € EACH

NOTICE: Lower band saw blade guide for version 910 please use „Version 789 bottom“ Art. 1303.

SPARE PARTS

For GL band saw blade guide.

Back roller GL 456 (usable above and below) Bolt diameter 20 mm, roller diameter 35 mm Art.: 1306	41,70 € EACH
Side roller GL 456 (usable above and below) With bearing support Art.: 1307	76,20 € EACH
Back roller GL 789 (usable above and below) Bolt diameter 20 mm, roller diameter 50 mm Art.: 1308	48,90 € EACH
Side roller GL 789 (usable above and below) With bearing support Art.: 1309	81,60 € EACH
Back roller GL 910 (usable above) Bolt diameter 30 mm, roller diameter 70 mm Art.: 1310	98,80 € EACH
Side roller GL 910 (usable above) With bearing support Art.: 1311	140,30 € EACH



Back roller
(in the picture:
GL 910)



Side roller

BANDSAWS



RUBBER CORK BANDAGES 1011

For covering the band saw wheels and for easy repair of worn treads. Ensures a smooth run, a clean cut and extends the life of the band saw blade.

On request we can assemble the rubber cork bandages in the appropriate length for your band saw (please specify wheel diameter).

NOTICE: For cutting to size we calculate a surcharge of 5,—Euro.

 ca. 100 g

 Supply by the meter

Width: 20 mm Art.: 3600.20	8,60 € PER METER
Width: 25 mm Art.: 3600.25	10,30 € PER METER
Width: 30 mm Art.: 3600.30	12,40 € PER METER
Width: 35 mm Art.: 3600.35	14,40 € PER METER
Width: 40 mm Art.: 3600.40	16,50 € PER METER
Width: 45 mm Art.: 3600.45	19,10 € PER METER
Width: 50 mm Art.: 3600.50	21,30 € PER METER
Width: 55 mm Art.: 3600.55	20,80 € PER METER
Width: 60 mm Art.: 3600.60	20,90 € PER METER
Width: 65 mm Art.: 3600.65	22,70 € PER METER
Width: 70 mm Art.: 3600.70	24,10 € PER METER
Width: 80 mm Art.: 3600.80	37,70 € PER METER



POWER ADHESIVE 1014

Recommended accessory for gluing of rubber cork bandages on band saw wheels.

NOTICE: 1 can (approx. 650 g) is enough for 3 bandages up to ø 800 mm.

 ca. 650 g

Power adhesive 1014 Art.: 3213	36,70 € EACH
--	------------------------



Watch user video:
<https://youtu.be/ILyWNaE2Nii>

WHEEL REPAIRS

The deflection wheel of your bandsaw is worn out and you would like to have it repaired?

Within the scope of our services, we offer you a comprehensive wheel repair of your bandsaw wheels of the sizes \varnothing 400 - 900 mm of any manufacturer. As soon as your bandsaw wheels have reached our production facility in Sigmaringen (Germany), we vulcanise, balance and crown them. Only the return delivery or collection is handled by you.

THAT'S HOW IT WORKS:

1 HOW TO ASK FOR SERVICE

Contact our Customer service department and ask for the the service you need:

☎ **SERVICE:** +49 7571 755-121

💬 **WHATSAPP:** +49 174 2137344

✉ **E-MAIL:** service@hokubema-panhans.de

You then deliver your band wheels to us after consultation.

2 DISMOUNTING

Dismantle your bandsaw wheels from your bandsaw and pack them on a pallet if necessary (if in doubt, refer to the manufacturer's instructions).

3 VULCANIZATION, CALIBRATION AND CAMBERING

In only a few days we repair your bandsaw wheels in our production.

4 RETURN DELIVERY

We will inform you as soon as your bandsaw wheel repair has been carried out. Return delivery or collection will be handled by you.



MANUFACTURER:
Independent
(all manufacturers)



PICK-UP SERVICE:
Delivery handling by
you, the customer

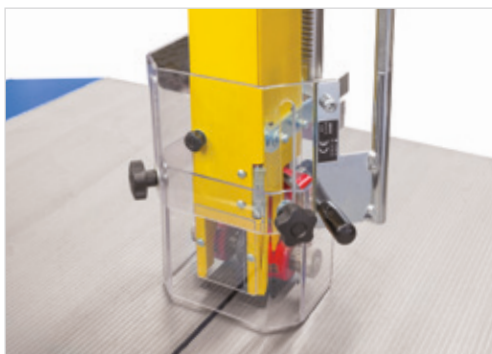


REPAIR TIME:
Only 5 days
without bandsaw

from **320,00 €**

WHEEL REPAIR within 5 days you have your wheels back, all manufacturers.*

BANDSAWS



ADDITIONAL PROTECTION COVER FOR BAND SAW BLADE GUIDES

The two-part, transparent protective shield is adjustable in height and can be swung away to change the blade. As a further addition to the standard protective device for optimum safety between the tabletop and band saw blade guide.

Additional protection cover
Art.: 1209

738,50 €
EACH



TABLE EXTENSION FOR BAND SAW TABLES

To fix to the fastening rail of the table.

- Table in anodized aluminium
- Foldable supporting foot

Without fastening rail (Art.: 3057 – 3060)

NOTICE: Replaces an assistant when machining long workpieces.

✂ 1100x172mm (LxW)

Table extension
Art.: 1351

220,30 €
EACH



KREISFIX

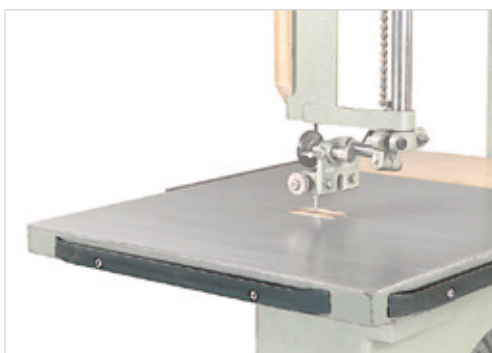
Practical help when sawing round workpieces. Enables precise sawing of arches and discs without scribing. For workpieces with large diameters, the use of a second table extension is recommended.

Without fastening rail (Art.: 3057 – 3060)

ATTENTION: Kreisfix can be easily mounted on the table extension (Art.: 1351).

Kreisfix
Art.: 1350

124,30 €
EACH



FASTENING RAILS

Universal basic element for holding safety and working devices on band-saws.

330 mm long Art.: 3057	21,50 € EACH
430 mm long Art.: 3058	23,50 € EACH
530 mm long Art.: 3059	26,70 € EACH
830 mm long Art.: 3060	35,10 € EACH



MDF INSERT BOARD

The insert board is placed in the chip duct below the lower band saw guide. This prevents wood splinters from getting between the band saw wheel and the band saw blade.

For band saw wheel diameter 400 mm und 800 mm

Format: 105 x 60 mm
Art.: 0005.0710

8,90 €
EACH

For band saw wheel diameter 500 mm, 600 mm, 700 mm

Format: 96 x 60 mm
Art.: 0005.0711

9,40 €
EACH

For band saw wheel diameter 900 mm

Format: 140 x 60 mm
Art.: 0005.0712

9,70 €
EACH



TABLE INSERT FOR MACHINE TABLE

Reduces table opening to a minimum – including stud bolts.

NOTICE: Due to the dimensional tolerances of the cast table tops, the table inserts must be fitted on site.

For band saw wheel diameter 400 mm

Format: 83 x 83 mm
Art.: 0345.5102

39,90 €
EACH

For band saw wheel diameter 500 mm, 600 mm, 700 mm

Format: 85 x 65 mm
Art.: 0345.5103

18,30 €
EACH

For band saw wheel diameter 800 mm, 900 mm

Format: 100 x 80 mm
Art.: 0345.5104

19,80 €
EACH



WOODEN SLIDING STICK 2391

With fixing magnet for storage on the metal machine body. Serves to safely guide narrow workpieces on table and sliding table saws, thus reducing the risk of accidents.

Wooden sliding stick 2391 (packaging: 1 piece)

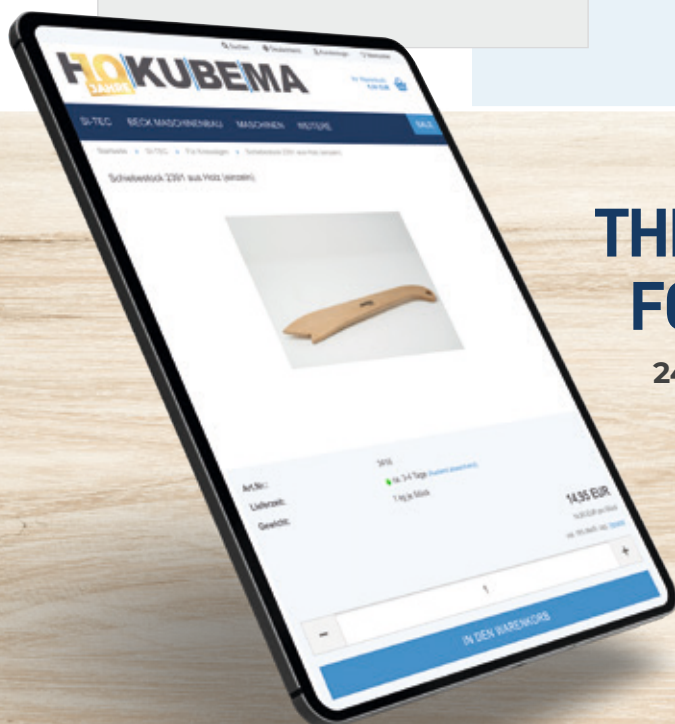
Art.: 3416

11,60 €
EACH

Wooden sliding stick 2391 (packaging: 5 pieces)

Art.: 3417

50,40 €
PACK.: 5 PCS



THE NEW ONLINESHOP FOR WOOD CRAFTSMEN!

24 hours a day, 7 days a week, 365 days a year:

Now you can order equipment, machines, spare parts, consumables, accessories and much more online from the comfort of your home or workshop – without the hassle of opening hours:

 www.hokubema.com

BANDSAWS

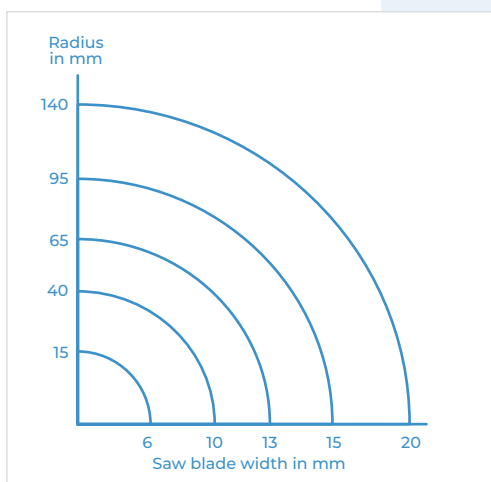
BAND SAW BLADES FOR WOODWORKING

FINISHED LENGTHS

For PANHANS bandsaws of the present series (also Rapid, N'RA, Cosma and Eumacop).

NOTICE: The exact blade length can be found on the nameplate of your machine.

BLADE LENGTH	WIDTH	THICKNESS	TOOTH WIDTH	QUALITY		
BSB 400						
3330 mm	20	0,45 mm	6	1002	Art.: 3783.20G	30,90 €
3330 mm	15	0,45 mm	6	1002	Art.: 3783.15G	29,30 €
3330 mm	10	0,40 mm	6	1002	Art.: 3783.10G	27,70 €
BSB 500						
4140 mm	25	0,45 mm	7	1002	Art.: 3783.25K	48,90 €
4140 mm	20	0,45 mm	6	1002	Art.: 3783.20K	35,50 €
4140 mm	15	0,45 mm	6	1002	Art.: 3783.15K	33,90 €
4140 mm	10	0,40 mm	6	1002	Art.: 3783.10K	31,90 €
BSB 600						
4735 mm	25	0,60 mm	9	1000	Art.: 3780.250D	42,50 €
4735 mm	20	0,70 mm	8	1000	Art.: 3780.20D	39,10 €
4735 mm	10	0,70 mm	6	1000	Art.: 3780.10D	35,10 €
BSB 700						
5140 mm	35	0,80 mm	10	1000	Art.: 3780.35F	65,30 €
5140 mm	30	0,80 mm	9	1000	Art.: 3780.30F	54,90 €
5140 mm	25	0,70 mm	9	1000	Art.: 3780.25F	45,30 €
5140 mm	20	0,70 mm	8	1000	Art.: 3780.20F	41,50 €
5140 mm	15	0,70 mm	7	1000	Art.: 3780.15F	41,50 €
BSB 800						
5775 mm	40	0,80 mm	12	1001	Art.: 3781.40I	79,30 €
5775 mm	35	0,80 mm	10	1000	Art.: 3780.35I	66,70 €
5775 mm	30	0,80 mm	9	1000	Art.: 3780.30I	55,70 €
5775 mm	25	0,70 mm	9	1000	Art.: 3780.25I	48,40 €
5775 mm	20	0,70 mm	8	1000	Art.: 3780.20I	39,50 €
5775 mm	15	0,70 mm	7	1001	Art.: 3781.15I	42,90 €
BSB 900						
6260 mm	40	0,80 mm	12	1001	Art.: 3781.40L	79,30 €
6260 mm	35	0,80 mm	10	1000	Art.: 3780.35L	66,70 €
6260 mm	30	0,80 mm	9	1000	Art.: 3780.30L	55,70 €
6260 mm	25	0,70 mm	9	1000	Art.: 3780.25L	45,70 €
6260 mm	20	0,70 mm	8	1001	Art.: 3781.20L	43,80 €
6260 mm	15	0,70 mm	7	1001	Art.: 3781.15L	42,90 €



Width of the saw blade

The width of the saw blade depends on the radius to be sawn:
The narrower the radius, the narrower the saw blade.

**MINIMUM
PUCHASE:
3 PIECES**

CUSTOM-MADE LENGTHS

The recommended band saw blade thickness is 1/1000 of the wheel diameter. With a wheel diameter of 600 mm, this corresponds to a blade thickness of 0.6 mm. Please always indicate the sheet length.

NOTICE: The exact belt length can be found on the nameplate of your machine. Minimum quantity 3 pieces per length. These goods are sold per meter (delivery ready to cut). Band saw blades are made to customer specifications and are exempt from exchange or return.

QUALITY NO. 1002 – UP TO WHEEL DIAMETER 600 MM

In special steel for woodworking. High endurance.

WIDTH	THICKNESS	TOOTH WIDTH		
6 mm	0,40 mm	4 mm	Art.: 3767.06	9,60 €
10 mm	0,40 mm	6 mm	Art.: 3767.10	7,40 €
10 mm	0,60 mm	6 mm	Art.: 3767.101	7,40 €
15 mm	0,45 mm	6 mm	Art.: 3767.15	8,10 €
15 mm	0,60 mm	6 mm	Art.: 3767.150	8,10 €
20 mm	0,45 mm	6 mm	Art.: 3767.20	8,50 €
25 mm	0,45 mm	7 mm	Art.: 3767.25	13,20 €
25 mm	0,45 mm	8 mm	Art.: 3767.250	13,20 €

QUALITY NO. 1000 – FROM WHEEL DIAMETER 600 MM

In special steel for woodworking. High endurance.

WIDTH	THICKNESS	TOOTH WIDTH		
10 mm	0,70 mm	6 mm	Art.: 3415.10	7,80 €
20 mm	0,70 mm	8 mm	Art.: 3415.20	8,90 €
25 mm	0,70 mm	9 mm	Art.: 3415.25	9,60 €
25 mm	0,60 mm	9 mm	Art.: 3415.250	12,30 €
30 mm	0,80 mm	9 mm	Art.: 3415.30	12,30 €
35 mm	0,80 mm	10 mm	Art.: 3415.35	15,10 €

QUALITY NO. 1001 – FROM WHEEL DIAMETER 600 MM

Original Swedish Uddeholm steel for woodworking. High endurance.

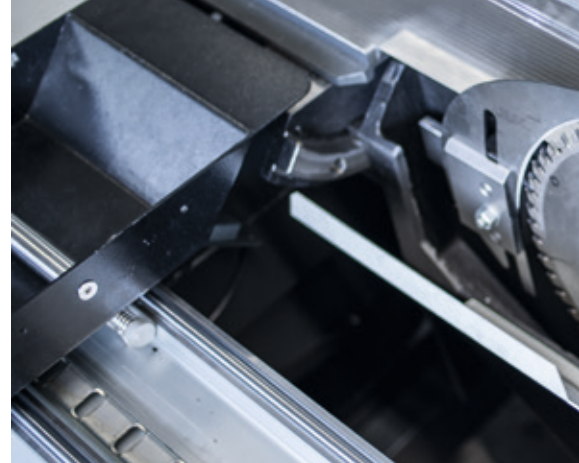
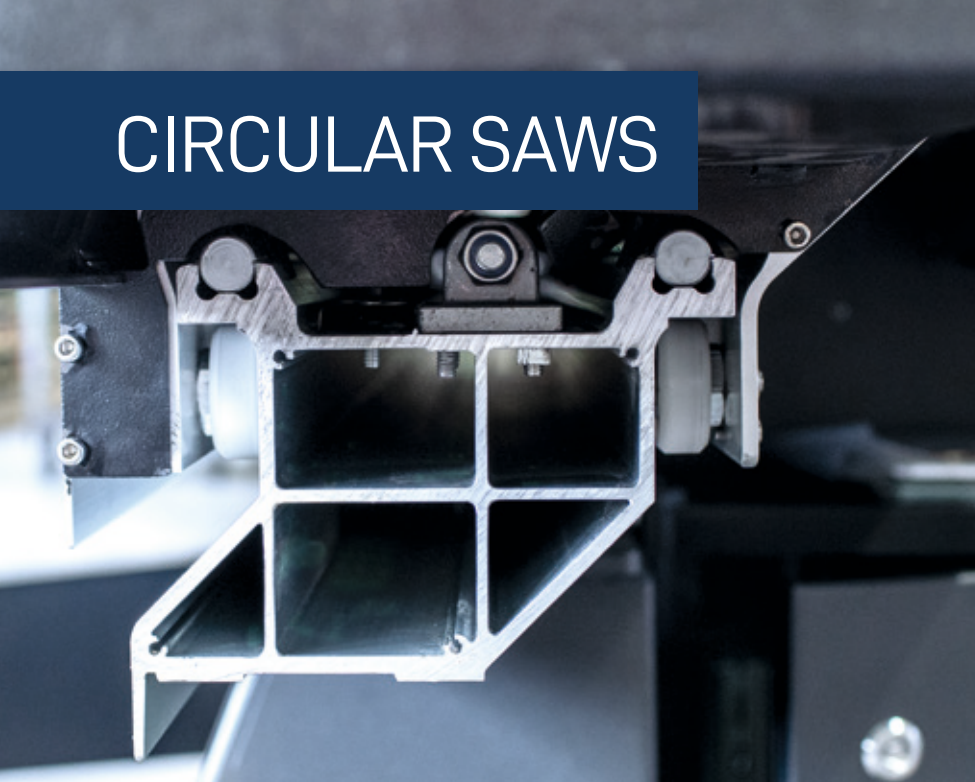
WIDTH	THICKNESS	TOOTH WIDTH		
6 mm	0,60 mm	6 mm	Art.: 3434.06	7,80 €
8 mm	0,70 mm	6 mm	Art.: 3434.08	7,80 €
10 mm	0,70 mm	6 mm	Art.: 3434.10	7,80 €
12 mm	0,70 mm	6 mm	Art.: 3434.12	9,10 €
15 mm	0,70 mm	7 mm	Art.: 3434.15	9,30 €
20 mm	0,70 mm	8 mm	Art.: 3434.20	9,50 €
25 mm	0,70 mm	9 mm	Art.: 3434.25	10,60 €
30 mm	0,80 mm	9 mm	Art.: 3434.30	13,10 €
35 mm	0,80 mm	10 mm	Art.: 3434.35	15,70 €
40 mm	0,80 mm	12 mm	Art.: 3434.40	18,40 €

QUALITY NO. 1005 – FROM WHEEL DIAMETER 400 MM

In special steel with high endurance and hardened tooth tips for the working of wood, chipboard, plastics etc. Band saw blades of type 1005 cannot be retightened.

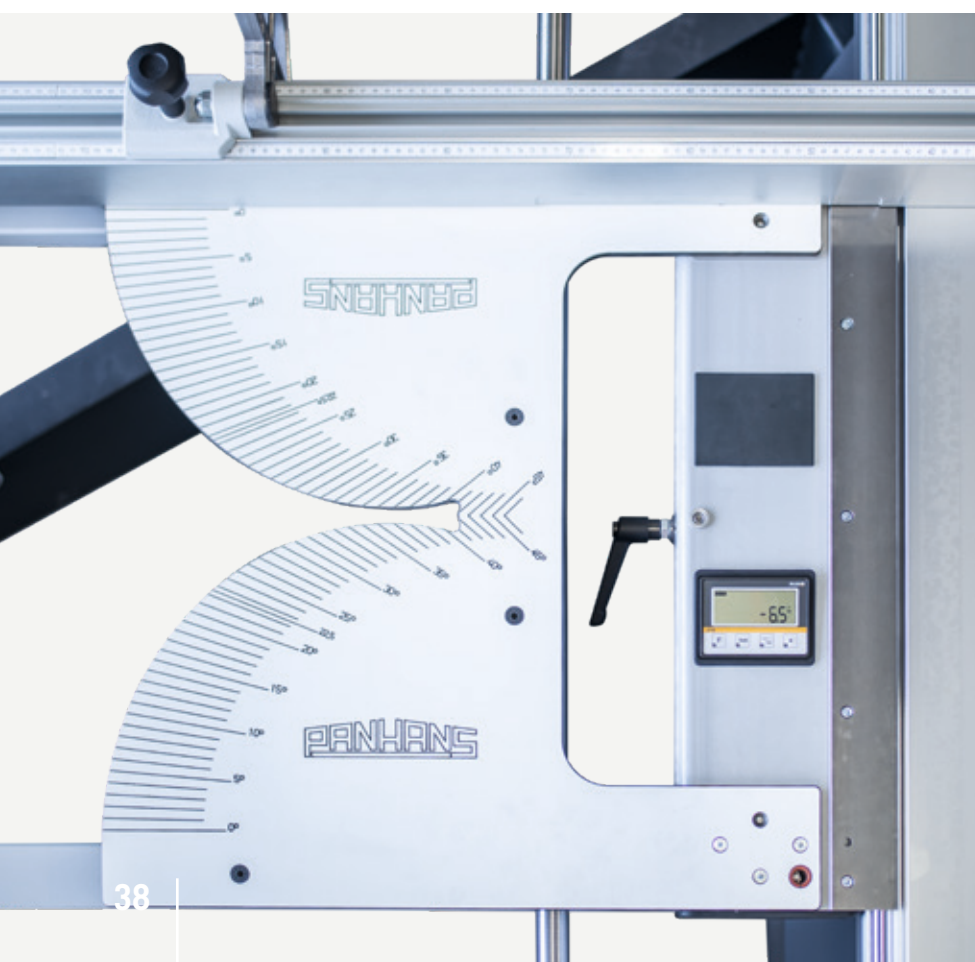
WIDTH	THICKNESS	TOOTH WIDTH		
10 mm	0,40 mm	6 mm	Art.: 3972.100	11,60 €
10 mm	0,70 mm	6 mm	Art.: 3972.10	11,60 €
15 mm	0,45 mm	6 mm	Art.: 3972.150	12,80 €
15 mm	0,60 mm	6 mm	Art.: 3972.151	12,80 €
15 mm	0,70 mm	7 mm	Art.: 3972.15	12,80 €
20 mm	0,45 mm	6 mm	Art.: 3972.200	13,00 €
20 mm	0,60 mm	6 mm	Art.: 3972.201	13,00 €
20 mm	0,70 mm	8 mm	Art.: 3972.20	13,00 €
25 mm	0,70 mm	9 mm	Art.: 3972.25	14,20 €

CIRCULAR SAWS



KNOW-HOW, EXPERIENCE AND QUALITY FOR OPTIMAL WORK IN THE WORKSHOP

As usual, the sliding table saw can be used to shape wood, plastic or similar materials. The safety products from our SI-TEC catalogue make this work easier with some interesting developments and thus ensure more safety and economy. Technology developed from experienced know-how and developed according to the needs of experienced wood craftsmen.



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CIRCULAR SAWS

CIRCULAR SAW-FEEDER 76

SUITABLE FOR ALL SLIDING TABLE SAWS OF ANY MANUFACTURER AND BRAND NEW: NOW ALSO FOR COATED PANELS.

Can be used on table and sliding table saws of various makes. Serves for the safe cutting of strips, planks, window scantlings etc. in solid wood and now also for coated panels. Equipped with an adjustable mounting profile, 3 feed rollers and 2 feed speeds. The quick adjustment to the workpiece height is made by handwheel. Extraction connection for dust-free work, including plug, with rail for mounting heights of 18–40 mm and clamping plate on the rip fence of 20–30 mm, as well as with an integrated electrical safety magnet system to prevent tipping.

Simple and fast (tool free) assembly/disassembly on the rip fence instead of the aluminium profile. Best view on the workpiece thanks to a transparent swivelling cover, ergonomic work when cutting strips.

TECHNICAL DATA

Drive rollers	3 pcs
Rollers	ø 110 mm
Roller thickness front	50 mm
Roller thickness middle	20 mm
Roller thickness rear	50 mm
Centre distance	200 mm
Infeed speed	13 + 26 m/min
Drive	0,14 kW
Workpiece height max.	80 mm
Workpiece length min.	200 mm
Extraction nozzle	80 mm



Circular saw feeder 76: Infeed roller in detail



Watch user video:
https://youtu.be/eW_VC4tgbLQ

CIRCULAR SAW FEEDER 76

 ca. 30,0kg  400 V / 50 Hz

Circular saw feeder 76
Art.: 2078

4.665,00 €
EACH

ACCESSORIES

 ca. 100g

Infeed roller 110 x 20 mm
(middle roller)
Art.: 4101

57,50 €
EACH

 ca. 100g

Infeed roller 110 x 50 mm
(front and rear roller)
Art.: 4102

98,50 €
EACH

Adapter rail
for Altendorf sliding table saws
Art.: 6209.0048

68,10 €
EACH

Adapter rail
for fixing height 30–40 mm and clamp
plate on the fence 30–50 mm
Art.: 2067

171,50 €
EACH

NEW



SLIDE TABLE CLAMP

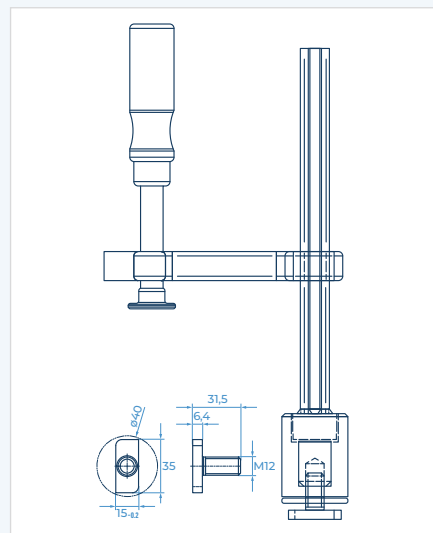
Vertical clamp with clamping adapter for slide tables. The clamping adapter can be placed and clamped in any groove. The vertical clamp can be rotated 360° inside the clamping adapter. The clamping adapter can also be used as a stop or lateral clamping option. The clamping device is operated manually, no other tools are needed for use. This clamp is a practical accessory for individual use on **sliding table saws from any manufacturer**.

Slide table clamp

Art.: 3362

246,00 €

EACH



SLIDING HANDLE 2390

To prevent accidents on circular saws, planing machines, etc. The shape of self-made wood blocks can be individually adapted to the workpiece. Tips penetrating deep into the wood guarantee that the handle is held securely.



Watch user video:
<https://youtu.be/KOew5Xc1o3A>

ca. 600 g

Sliding handle 2390 single

Art.: 3328

23,70 €

EACH

Sliding handle 2390 set of 2 pieces

Art.: 3327

39,60 €

SET OF 2 PCS

Sliding handle 2390 set of 5 pieces

Art.: 3330

94,50 €

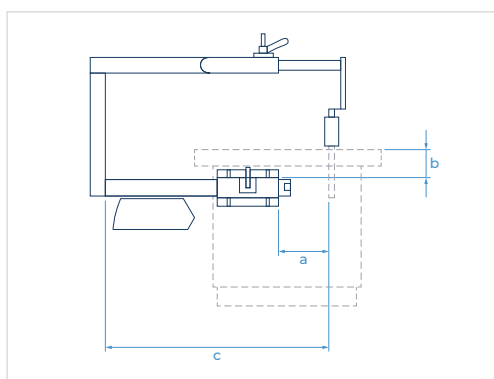
SET OF 5 PCS

CIRCULAR SAWS

PROTECTIVE HOODS – FOR ALL SIZE CIRCULAR SAWS

NOW AVAILABLE AGAIN!

We continue to sell the well-known protective hoods for all sliding table saws. You can also retrofit your existing sliding table saw with our safety hoods.





CIRCULAR SAW PROTECTION DEVICE 1773F

For an easy mounting on existing circular saws.


DIMENSIONS TABLE	Size 1	Size 2
a	min. 95 mm max. 640 mm	min. 355 mm max. 940 mm
b	optimal: 120 mm	optimal: 195 mm
c = Cutting width	450 – 850 mm	900 – 1250 mm

NOTICE: In accordance with the machinery directive, a protective device independent from the riving knife must be used for a saw blade diameter over 315 mm.

 ca. 17,5kg	Size 1 (for small circular saws) Set consisting of: Hood carrier, U attachment adjustable from 450 to 850 mm cutting width, with narrow protective hood and transparent cover, for saw blades up to \varnothing 300 mm and extraction nozzle \varnothing 80 mm, including adapter Art.: 2056	1.748,00 € EACH
 ca. 27,5kg	Size 2 (for sliding table saws) Set consisting of: Hood carrier, U attachment adjustable from 800 to 1250 mm cutting width with narrow protective hood and transparent cover, for saw blades up to \varnothing 400 mm and extraction nozzle \varnothing 80 mm, including adapter Art.: 2080	1.819,00 € EACH



PROTECTION HOOD, NARROW, WITH FASTENING BAR FOR CIRCULAR SAWS WITH FIXED BLADE

 ca. 1,6kg	For saw blades up to \varnothing 300 mm Art.: 2064	183,50 € EACH
 ca. 2,3kg	For saw blades up to \varnothing 400 mm Art.: 2065	209,00 € EACH



PROTECTION HOOD, WIDE, WITH FASTENING BAR FOR SAW BLADES WITH TILTING BLADE

 ca. 2,1kg	For saw blades up to ø 300 mm Art.: 2026	198,60 € EACH
 ca. 3,5kg	For saw blades up to ø 400 mm Art.: 2028	253,30 € EACH



Pluggable
Extraction nozzle








Feed roller for pro-
tection hood



Parallelogram

ACCESSORIES


FOR CIRCULAR SAW PROTECTION DEVICE 1773F AND RELATED PROTECTION HOODS.

 ca. 200 g	Pluggable extraction nozzle ø 80 mm suitable for narrow and wide protection hood Art.: 2081	54,00 € EACH
 ca. 200 g	Feed roller for the protection hood complete ø 400 mm Art.: 2021	31,20 € EACH
 ca. 200 g	Feed roller for the protection hood complete ø 300 mm Art.: 2020	31,20 € EACH
 ca. 3,9kg	Parallelogram Size 1 for type 1773F Art.: 2058	775,00 € EACH
 ca. 6,6kg	Parallelogram Size 2 for type 1773F Art.: 2070	798,00 € EACH
	Front protective lid, transparent for circular saw blade up to ø 300 mm Art.: 2034	81,30 € EACH
	Front protective lid, transparent for circular saw blade up to ø 400 mm Art.: 2031	95,70 € EACH
	Gas spring for parallelogram size 1 Art.: 0345.0209	157,80 € EACH
	Gas spring for parallelogram size 1 Art.: 0345.0208	181,30 € EACH



PROTECTION HOOD WITH EXTRACTION CONNECTION 1798

To be fixed to the riving knife.

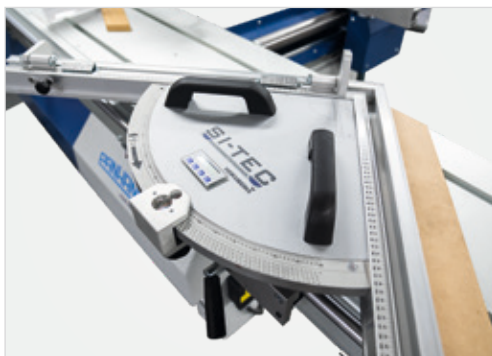
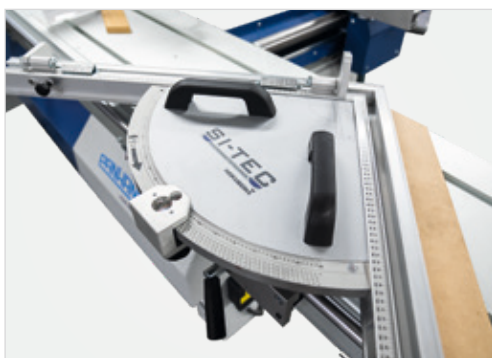
 ca. 700g	For circular saw blades up to ø 315 mm Hose: ø 60 mm Art.: 3301	47,80 € EACH
--	--	------------------------

CIRCULAR SAWS

RIVING KNIVES FOR CIRCULAR SAW BLADES

For the fast and continuous production of mitre cuts on narrow and short workpieces at any angle from 0° – 90°. For cutting up to 1375 mm. Easy handling and quick assembly on the sliding table of the saw. With splinter wood and practical wall bracket.

A new feature is a printed scale, which also allows to obtain bevel squares easily. The length compensation for preferred angles 5° / 10° / 15° / 22,5° / 30° / 45° / 60° / 67,5° takes place automatically.



DOUBLE-SIDED MITRE FENCE DSG-A ANALOGIC

Angle and length dimension can be adjusted **analogically**. Includes adapter.

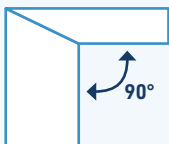
PANHANS 680_10_20	Art.: 5059	1.298,00 €*
PANHANS 690, V 91	Art.: 4389	1.368,00 €*
PANHANS 680_100_200	NEW	Art.: 5074 1.510,00 €*
Altendorf F 45, WA 8, WA 80		Art.: 4386 1.298,00 €*
Holzher Superslide 1245, 1290	Art.: 5053	1.246,00 €*
Holzkraft formal S	Art.: 5055	1.246,00 €*
Holzkraft SI 400 elite S	Art.: 5057	1.260,00 €*
Martin T 60, T 65, T 70, T 75 PREX	Art.: 5051	1.887,00 €*
Robland Z 3200, NZ-Axis Ergo		
Robland PS-3200, PS-3200 X 1, PS 3200 X 3	Art.: 4397	1.253,00 €*
SCM class SI-400	Art.: 4388	1.368,00 €*
SCM nova SI-400	Art.: 4387	1.140,00 €*

DOUBLE-SIDED MITRE FENCE DSG-D DIGITAL

Angle is adjusted **digitally**, length **analogically**. Includes adapter.

PANHANS 680_10_20	Art.: 5060	2.784,00 €*
PANHANS 690, V 91	Art.: 4390	2.890,00 €*
PANHANS 680_100_200	NEW	Art.: 5075 2.975,00 €*
Altendorf F 45, WA 8, WA 80		Art.: 4395 2.898,00 €*
Holzher Superslide 1245, 1290	Art.: 5054	2.880,00 €*
Holzkraft formal S	Art.: 5056	2.880,00 €*
Holzkraft SI 400 elite S	Art.: 5058	2.894,00 €*
Martin T 60, T 65, T 70, T 75 PREX	Art.: 5052	3.469,00 €*
Robland Z 3200, NZ-Axis Ergo		
Robland PS-3200, PS-3200 X 1, PS 3200 X 3	Art.: 5050	2.885,00 €*
SCM class SI-400	Art.: 4392	2.935,00 €*
SCM nova SI-400	Art.: 4393	2.783,00 €*

EXCURSUS PRODUCE FALSE MITRES



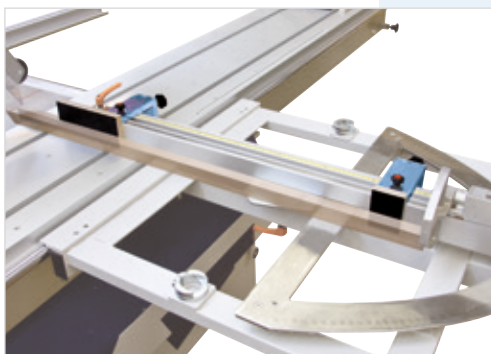
A "false mitre" occurs when two workpieces of unequal thickness/width are to be joined together by a mitre, resulting in angles of different sizes. These can be easily produced with our double-sided mitre fences via printed scale.

If your type is not listed above, then an individual DSG can be created.

- You can choose between **analog** OR **digital**
- Clamping adapter must be ordered with

Double-sided mitre fence analog without Clamping adapter	NEW	Art.: 5080	1.176,00 €*
		Art.: 5081	2.385,00 €*
		Art.: 5082	1.960,00 €*

Suitable for all trolleys thanks to individual production.. Other models on request. *Price per unit.



SAFETY-CUT

2-POINT SUPPORT FOR BREAK-OFF FREE SAWING

Clamping system for break-off free sawing with the crosscut fence. Individual auxiliary rods can be mounted with wood screws from the back or countersunk screws from the front.

A 2-point support permits easy cutting of bent wood as well.

The system consists of:

- 2 clamping units for aluminium profiles from a profile width of 40–100 mm and a profile height of 82 mm
- as well as 1 splinter tab and 1 counterwood

Safety-Cut

Art.: 3366

255,80 €

EACH



SAFETY-CUT PLUS

EXTENSION TO SAFETY-CUT

Fence extension by 300 mm, for mounting on Safety Cut (Art.: 3366, additionally required!) And for cuts up to 0 mm with 4 different mitre contact surfaces (-45° / +45°, for use on both sides). For the safe cutting of short workpieces on the stop profile.

Scope of delivery::

- Fence extension
- Mounting elements
- Screws



Watch user video:

<https://youtu.be/zp-829mlA80>

Safety-Cut plus

Art.: 3367

155,00 €

EACH



SAFETY-POWER

RECOMMENDED IN CONNECTION WITH SAFETY-CUT PLUS

Safety-Power for secure fastening of short and narrow workpieces to the fence, in the whole range of +45° up to -45°. Exact guidance along the groove on the sliding table and guide elements adjustable from 19 to 23 mm groove width.



Watch user video:

<https://youtu.be/J04R1y0R90k>

Safety-Cut plus

Art.: 3368

144,80 €

EACH



MULTI-CUT

FRONT AND REAR SAW AID

For safe cutting, trimming, sawing after tearing as well as upright grooving in solid wood and board material. Solid wood can be held securely with the 3 clamping tips each. Due to the opposite rubber edges, workpieces up to approx. 10 mm width can be fixed securely and without damage. Easy clamping in the T-slot of the sliding table thanks to adjustable guide elements with a groove width of 19 – 23 mm.

Other widths on request.



Watch user video:

<https://youtu.be/E70vWw6x7gk>

Multi-Cut

Art.: 3364

247,50 €

EACH

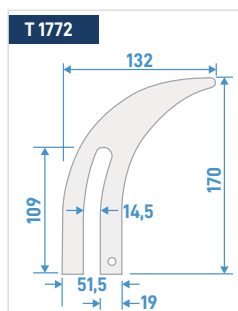
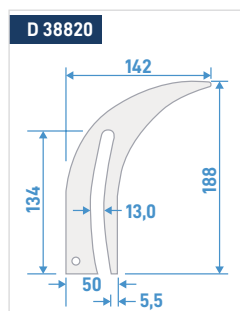
CIRCULAR SAWS

RIVING KNIVES FOR CIRCULAR SAW BLADES

FORCED-GUIDED RIVING KNIVES

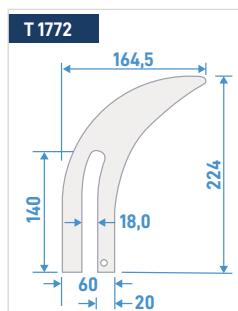
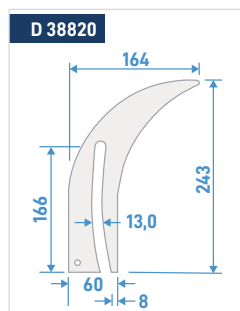
ACCORDING TO DIN 38820=D AND MODEL 1772=T

Also suitable for concealed cuts, for the safe cutting of panels and solid wood.



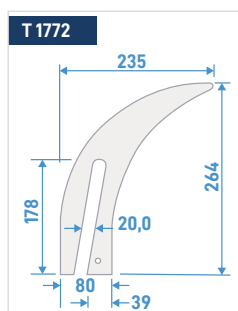
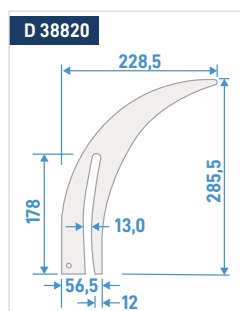
FOR SAWS FROM Ø 100–250 MM

DIN/MODEL	GROOVE WIDTH	THICKNESS	WEIGHT		
D 38820	13,0 mm	2,0 mm	100 g	Art.: 3391	47,50 €
D 38820	13,0 mm	2,5 mm	150 g	Art.: 3392	27,50 €
T 1772	14,5 mm	1,5 mm	50 g	Art.: 3349	34,30 €
T 1772	14,5 mm	2,0 mm	80 g	Art.: 3350	33,40 €
T 1772	14,5 mm	2,5 mm	100 g	Art.: 3351	35,70 €
T 1772	14,5 mm	3,0 mm	100 g	Art.: 3360	37,20 €



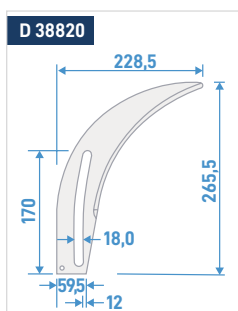
FOR SAWS FROM Ø 250–350 MM

DIN/MODEL	GROOVE WIDTH	THICKNESS	WEIGHT		
D 38820	13,0 mm	1,9 mm	150 g	Art.: 3397	40,90 €
D 38820	13,0 mm	2,2 mm	200 g	Art.: 3393	38,80 €
D 38820	13,0 mm	2,8 mm	300 g	Art.: 3394	42,60 €
T 1772	18,0 mm	1,5 mm	350 g	Art.: 3332	34,90 €
T 1772	18,0 mm	2,0 mm	150 g	Art.: 3352	38,40 €
T 1772	18,0 mm	2,5 mm	200 g	Art.: 3353	43,20 €
T 1772	18,0 mm	3,0 mm	250 g	Art.: 3354	47,40 €



FOR SAWS FROM Ø 350–450 MM

DIN/MODEL	GROOVE WIDTH	THICKNESS	WEIGHT		
D 38820	13,0 mm	2,5 mm	250 g	Art.: 3395	46,10 €
D 38820	13,0 mm	3,2 mm	300 g	Art.: 3396	40,30 €
T 1772	20,0 mm	2,0 mm	150 g	Art.: 3333	44,30 €
T 1772	20,0 mm	2,5 mm	250 g	Art.: 3355	47,90 €
T 1772	20,0 mm	3,0 mm	300 g	Art.: 3356	58,30 €
T 1772	20,0 mm	3,5 mm	350 g	Art.: 3357	66,20 €
T 1772	20,0 mm	4,0 mm	350 g	Art.: 3323	61,40 €



FOR SAWS FROM Ø 500–600 MM

DIN/MODEL	GROOVE WIDTH	THICKNESS	WEIGHT		
D 38820	18,0 mm	3,5 mm	700 g	Art.: 3341	68,70 €



HOW DO I KNOW WHAT THICKNESS TO USE FOR A RIVING KNIFE?

(d = thickness of the master blade + 0,2mm < cutting width)

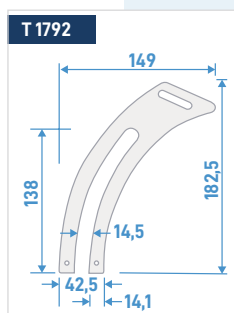
HINT

$$d = \text{blade} = \text{circular saw} \quad d + 0,2 \text{ mm} < \text{circular saw} \quad w$$

PANHANS RIVING KNIVES

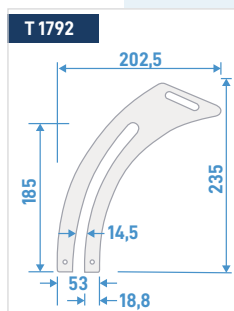
ACCORDING TO MODEL 1792

With possibility to attach a protection hood with extraction.
Model 1794/1798



FOR SAWS FROM Ø 100–250 MM

DIN/MODEL	GROOVE WIDTH	THICKNESS	WEIGHT		
T 1792	14,5 mm	1,2 mm	250 g	Art.: 3334	25,50 €
T 1792	14,5 mm	1,5 mm	300 g	Art.: 3335	34,30 €



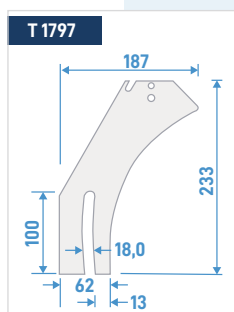
FOR SAWS FROM Ø 200–300 MM

DIN/MODEL	GROOVE WIDTH	THICKNESS	WEIGHT		
T 1792	14,5 mm	1,5 mm	250 g	Art.: 3336	68,20 €
T 1792	14,5 mm	2,0 mm	300 g	Art.: 3337	35,50 €
T 1792	14,5 mm	2,5 mm	150 g	Art.: 3234	35,10 €
T 1792	14,5 mm	3,0 mm	250 g	Art.: 3239	45,80 €

PANHANS RIVING KNIFE

ACCORDING TO MODEL 1797

With possibility to attach a protection hood with extraction.
Model 1794/1798



FOR SAWS WITH Ø 300–315 MM

DIN/MODEL	GROOVE WIDTH	THICKNESS	WEIGHT		
T 1797	18,0 mm	2,5 mm	300 g	Art.: 3370	49,80 €



Different forced-guided riving knives for saws from Ø 100–450 mm



Different forced-guided riving knife D 38820 for saws from Ø 500–600 mm



PANHANS riving knives Model T 1792



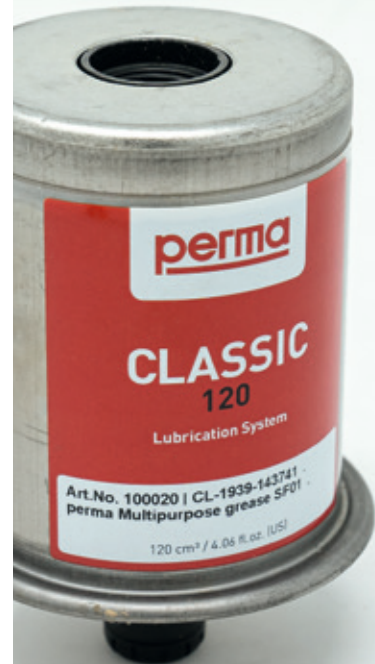
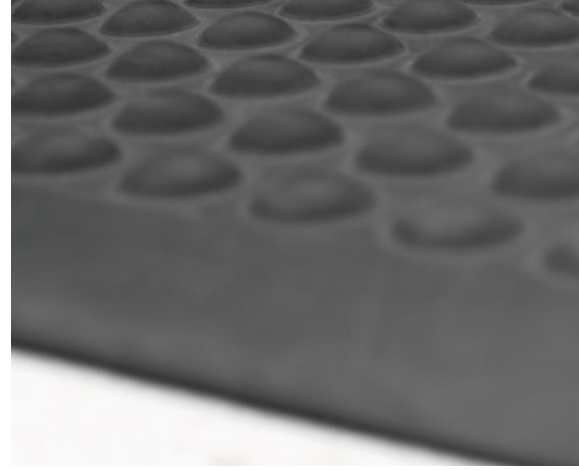
PANHANS riving knives Model T 1797

GENERAL



TRADITIONAL CRAFT MEETS MODERN SAFETY TECHNOLOGY

Different work processes, different machines and versatile personnel – future-oriented work provides safety when working on machines, health at work and safety for the personnel. The profitability of a company depends on healthy employees who can work effectively, safely and optimally. Various accessories from SI-TEC optimize work processes and workplaces in the long term.



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GENERAL

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GENERAL



ELECTRONIC KEY SYSTEM FOR MACHINE ACTIVATION

The electronic key system is a simple and cost-effective solution for a reliable and safe machine access control which was previously realized via key switch. 3 variants offer a suitable system for every application. 5 tags (RFID keys) are supplied with each TM series device (1 red and 4 blue).

TECHNICAL DATA FOR TM-100 TO TM-300

Mounting	On the switch panel or in an aluminium housing
Dimensions	72 x 48 x 82,5 mm (W x H x D)
Panel cut-out	67 x 46 mm (W x H)
Mounting depth	75,5 mm (without connector plug)
Dimensions of the mounting housing	107 x 56 x 110 mm (W x H x D)



TM-100 5 AUTHORIZATION LEVELS

The electronic key system TM-100 offers 5 tags: 1 administrator and 4 user levels for different authorized employees, which can already cover a large number of typical machine releases.

Depending on the user level of the respective key (marked with a number from 1 to 5*) up to 5 levels are possible.

- TM-100 tags pre-configured at choice with authorization level 1–5
- 1 digital output (PNP, active high) for administrator access (e.g. as key switch alternative)
- 4 digital outputs (PNP, active high) for further machine functions **

TECHNICAL DATA

Power supply	10 ... 30 VDC
Interface	RS232 (for parametrization)
Data memory	Internal Flash
Connections	pluggable 12-pin screw terminal
Outputs	5 digital outputs (PNP, active high) Each key number 1–5
Protection class	Front side: IP65 Rear side IP30

* Authorization level 5 = Full access (Administrator)

** available as an option

TM-100

Art.: 4667

973,00 €

EACH



Watch user video:
<https://youtu.be/LAizrlvfbEw>



TM-300 UNLIMITED NUMBER OF TAGS

The TM-300 electronic key system offers high-end functions for reliable and secure machine access control. All data are fully network-compatible via Modbus / TCP and can therefore be further processed without any problems. Our clearly structured user software also allows direct communication with connected machine controls, including visualization of the relevant machine parameters.

- Unlimited number of tags (TM-100 tags can also be taught in)
- Database and network connection via Modbus/TCP
- 1 digital output (PNP, active high) for administrator access (e.g. as key switch alternative)
- 4 digital outputs (PNP, active high) for further machine functions*
- Modbus/TCP for parametrization and connection to the network
- Additional serial RS232 interface for error analysis
- Built-in panel housing (optionally built-in housing for surface mounting)

TECHNICAL DATA

Power supply	10 ... 28 VDC
Interface	Modbus/TCP according to CP15/1 Norm
Data memory	Network database
Connections	Power supply: pluggable 3-pin screw terminal Network connection: RJ45 socket (rear)
Outputs	1 digital output Master (PNP, active high) for user levels
Protection class	Front side: IP65 Rear side IP30

* available as an option

TM-300	1.934,00 €
Art.: 4669	EACH

ACCESSORIES

ELECTRONIC KEY SYSTEM FOR MACHINE ACTIVATION

The electronic key system is a simple and inexpensive solution for reliable and secure machine access control, which was previously implemented with a key switch or password.

Extra tags User Blue (Pckg.: 10 pcs.)	165,00 €
Art.: 4670	10 PCS. SET
Extra tags Master Red (Pckg.: 1 pc.)	165,00 €
Art.: 4671	EACH
Reader (for TM-300)	1.380,00 €
Art.: 4672	EACH



ERGONOMIC WORK MATS

Made of PUR integral foam with round pastille surface.

The perfect equipment for standing workstations.

- Scientifically proven ergonomic effectiveness:
Reduction of body and articulations load by 60% (according to a study by the Ergonomie Institut München)
- Preventive against cramps and circulation problems
- Reduces fatigue in feet, legs, back through dynamic stimulation of the muscles
- Preventive against degenerative joint changes on feet, knees, spine, hips
- Reduced risk of tripping due to run-on slope

These benefits can help to reduce employee downtime and thus preserve the company's most important resource - your employees health.

ca. 2,9 kg

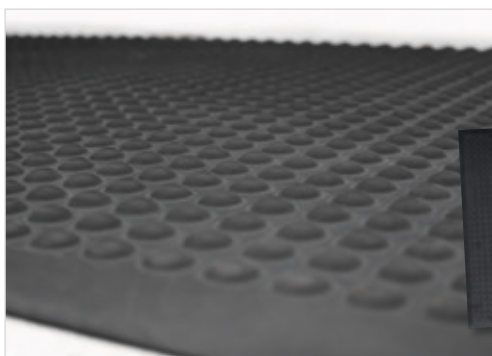
950x650x13 mm
(LxWxH)

RAL 7016
anthracite

Ergonomic work mats
Art.: 4690

87,20 €
EACH

FROM THE ERGONOMIC
POINT OF VIEW, IT IS HARD
TO IMAGINE STANDING
WORKPLACES WITHOUT IT!





DRILL CHUCK FOR PANHANS HORIZONTAL SLOT MORTISING MACHINE

Three-jaw clamping chuck with clamping range of 5–20 mm and a shortened taper mount B24. Impact resistant key-type drill chuck with key, tapered or threaded mount according to DIN ISO 10887 (toothing according to DIN 6349). Drilled-through version for clockwise and counterclockwise rotation with high precision.

Benefits

- High rotation accuracy of up to 0,15 mm
- Increased clamping force thanks to a proven transmission principle through a drill chuck key

Drill chuck for PANHANS horizontal slot mortising machine

Art.: 4814

398,00 €
EACH



PERMANENT LUBRICATION CARTRIDGE

Enables effective, long-term cost-efficient and low-maintenance long-term lubrication. Provides the lubrication point continuously and automatically with fresh lubricant. Reduces the need through an optimal supply of lubricant.

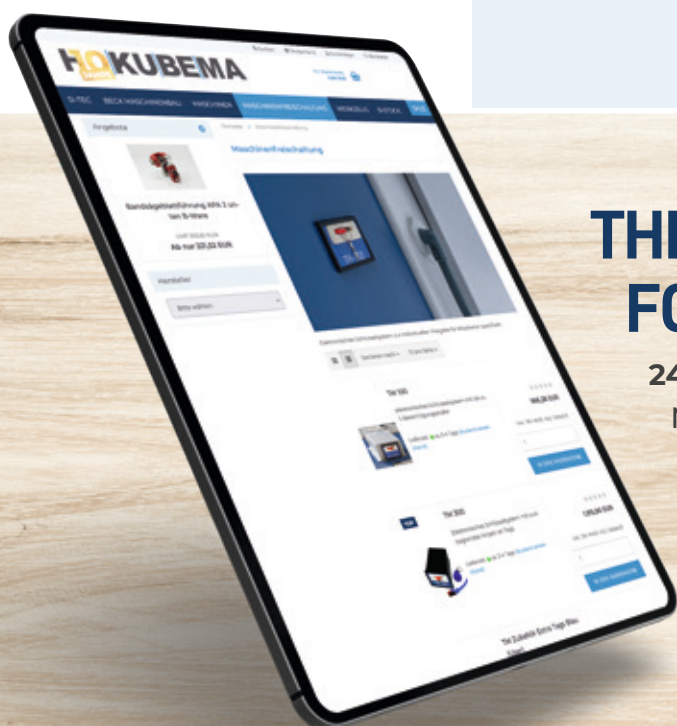


Dispensing time: ca. 12 months

Permanent lubrication cartridge

Art.: 0345.0606

62,90 €
EACH



THE NEW ONLINESHOP FOR WOOD CRAFTSMEN!

24 hours a day, 7 days a week, 365 days a year:

Now you can order equipment, machines, spare parts, consumables, accessories and much more online from the comfort of your home or workshop – without the hassle of opening hours:



www.hokubema.com

LIFT TABLES



THE BASIC CONCEPT: PREVENTION

With height-adjustable worktables, different body sizes as well as the dimensioning and positioning of the workpieces can be taken into account. Ergonomically optimized workplaces where employees work without risks also contribute to a better working atmosphere and promote productivity by counteracting sickness-related absences.





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LIFT TABLES



Roller block stand with plastic roller



Roller block stand with multi-directional roller bar



ROLLER BLOCK STAND

The practical working aid on all processing machines.

Height adjustment is infinitely variable by means of a central handwheel.



Load capacity: 500,0kg each

With plastic roller

Length: 700 mm

Height: min. 760 – max. 1.030 mm

Roller: ø 90 mm

Art.: 92 100 01

778,00 €
EACH

With multi-directional roller bar

Length: 980 mm

Height: min. 700 – max. 960 mm

Art.: 92 100 02

829,00 €
EACH

CRAFTSMAN'S BOY

5-FOOT ROLLER BLOCK, WITH PLASTIC ROLLER

Serves as a light roller stand variant on processing machines. The steplessly adjustable construction is available with a horizontal roller or pipe fork.

TECHNICAL DATA

Length	400 mm
Height	steplessly adjustable: 650 – 1050 mm
Roller	ø 50 mm



ca. 7,0 kg



Load capacity: 120,0 kg

Craftsman's boy

Art.: 93 0002

363,00 €
EACH

HEIGHT-ADJUSTABLE WORKING TABLE HS 200

The lightweight aluminium construction makes it ideal for any service technician and easy to stow away in the service vehicle.

TECHNICAL DATA

Stroke	610 mm
Min. height	400 mm
Max. height	1010 mm
Top dimension	1000 x 600 mm
4 castors, 2 of which with brake	



ca. 35,0 kg



Load capacity: 200,0 kg

HS 200

Art.: 180.100.00

2.298,00 €
EACH

NEW





HEIGHT-ADJUSTABLE WORKING TABLE HS 300

Stable working table that can be quickly and easily adjusted in height via a central foot pedal.

TECHNICAL DATA

Stroke	610 mm
Min. height	400 mm
Max. height	1010 mm
Top dimension	1000 x 600 mm
4 castors, 2 of which with brake	

ca. 75,0 kg

Load capacity: 300,0 kg

HS 300

Art.: 190.100.00

1.563,00 €

EACH



HEIGHT-ADJUSTABLE WORKING TABLE HS 300 PLUS

WITHOUT OR WITH BEECH MULTIPLEX PERFORATED WORKTOP (HOLES: Ø 22 MM)

It can work with several functional elements. The height is adjusted through a manual foot pump. The worktop size is particularly suitable for large workpieces.



Watch user video:
<https://youtu.be/1KmtVqNWu0>

TECHNICAL DATA

Stroke	610 mm
Min. height	without top: 400 mm with top: 430 mm
Max. height	without top: 1010 mm with top: 1040 mm
Top size	1900 x 740 mm
Top plate size	2000 x 1000 mm
4 castors, 2 of which with parking brakes	

ca. 198,0 kg

Load capacity: 300,0 kg

HS 300-Plus without top

Art.: 191.100.00

2.298,00 €

EACH

HS 300-Plus with beech multiplex perforated worktop (holes: Ø 22 mm)

Art.: 191.102.00

2.574,00 €

EACH



HEIGHT-ADJUSTABLE WORKING TABLE HS 300 MIDI

TECHNICAL DATA

Stroke	610 mm
Min. height	400 mm
Max. height	1010 mm
Lifting tabletop	1200 x 740 mm
External frame dimensions	1800 x 1480 mm
4 castors, 2 of which with brake	

ca. 160,0 kg

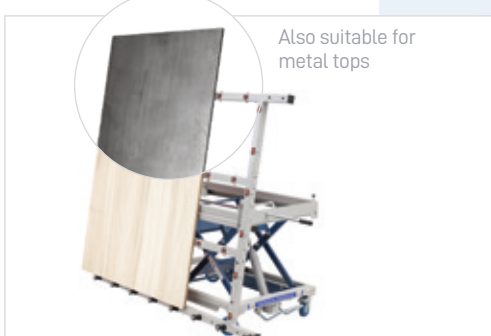
Load capacity: 300,0 kg

HS 300-midi with swing frame

Art.: 190.220.00

3.558,00 €

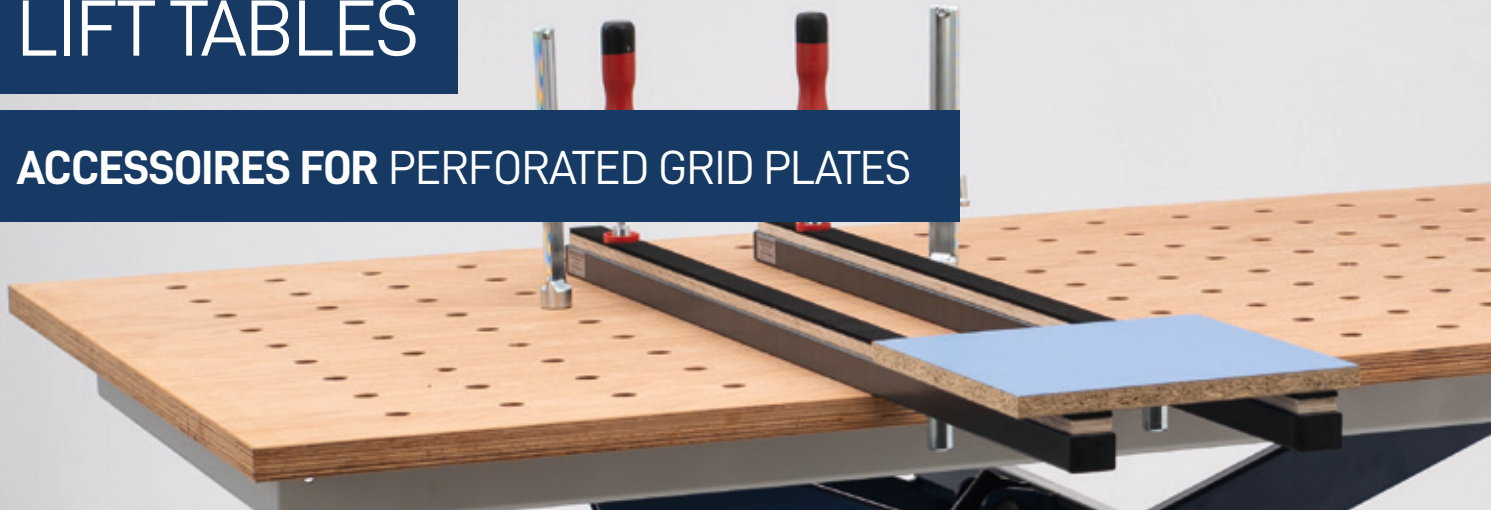
EACH



Also suitable for metal tops

LIFT TABLES

ACCESSOIRES FOR PERFORATED GRID PLATES



ACCESSORIES FOR PERFORATED TOPS WITH A HOLE DIAMETER OF 22 MM

A worktable with a perforated grid plate can be used in many ways and offers solutions for optimized work processes with a wide range of accessories. Clamping, gluing, pressing, grinding, polishing and all other work processes can be carried out easily and with little effort on your lifting table thanks to the practical clamps and clamps in combination with stop pins or individual abutments. To do this, select your practical accessories to match your new lift table with perforated grid plate.



VERTICAL CLAMP 22X8,5 MM

TO FIX THE WORKPIECE FROM ABOVE

With locking bolt

- Adjustable up to 200mm workpiece thickness
- 360° swivelling

Vertical clamp

Art.: 200.710.22

73,40 €
EACH



HORIZONTAL CLAMP

TO FIX THE WORKPIECE FROM THE SIDE

Clamping spigot with threaded spindle and pressing plate.

Horizontal clamp

Art.: 200.607.22

58,50 €
EACH

RECOMMENDED ACCESSORY:

CLAMP FOR SLIDING TABLE | AT PAGE 41



STOP PIN, ROUND

AS A COUNTERPIECE FOR FASTENING WORKPIECES

The stop can also be used as a direct counter piece of the workpiece.

- Pin: \varnothing 40/22 mm
- 40 mm long
- In POM plastics, black

Stop pin, round
Art.: 200.602.22

21,50 €
EACH



ANGLE-GEAR QUICK CLAMP

PROVIDES FOR A UNIFORMLY STRONG CLAMPING

The quick clamp can be firmly positioned on the perforated grid plate and allows a uniformly strong clamping up to 500 kg.

- Stroke: 130 mm
- Pressing plate: 100 mm x 78 mm
- With 2 locking bolts

Angle-gear quick clamp
Art.: 200.608.22

429,50 €
EACH



COUNTER BEARING

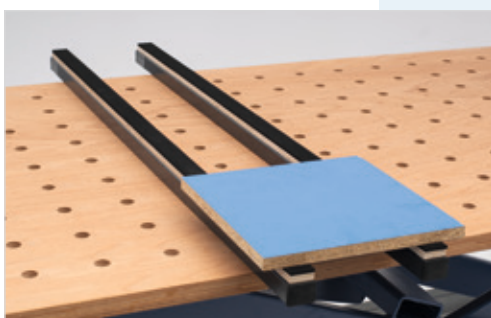
COUNTERPIECE TO THE QUICK CLAMP

The counter bearing is the counter piece of the quick clamp for clamping and fixing the workpieces.

- With locking bolts and safety plug

Counter bearing
Art.: 200.601.22

72,00 €
EACH



ANTI-SLIP RAILS, 2 PCS. SET

FOR A SLIP-PROOF PROCESSING OF OBJECTS WITHOUT CLAMPING

2 anti-slip rails with a length of 600 mm or 1200 mm and 2 locking bolts, suitable for all perforated grid plates with a hole diameter of 22 mm.

Suitable for all BECK lift tables. The present set does not include any lift table.

Anti-slip rails 600 mm
Art.: 200.612-2

234,00 €
2 PCS SET

Anti-slip rails 1200 mm
Art.: 200.610-2

242,00 €
2 PCS SET

LIFT TABLES

WORKING AND ASSEMBLY TABLE ERGOPLAN



Watch user video:
<https://www.youtube.com/watch?v=3KilINvSc6w&t=3390s>

The classic joiner's bench combined with the height-adjustable worktable form an ergonomically optimized workplace and open up new possibilities in woodworking.

The joiner's bench table with 120 mm thickness has front and rear vices as well as holes on the table surface and on the front.

TECHNICAL DATA

Load capacity	500,0 kg
Stroke	300 mm
Mix. height	780 mm
Max. height	1080 mm
Joiner's bench top (except-EP 3)	1700 x 640 x 120 mm



WORKING AND ASSEMBLY TABLE ERGOPLAN EP 1 STATIONARY WITH TROLLEY AND MOUNTED JOINER'S BENCH TOP

- Steplessly height adjustable
- Lifting and lowering via foot-operated hydraulic lifting unit
- Stationary version with 4 foot plates
- Adjustable +/-15 mm for ground levelling
- Trolley with 4 castors (castor: ø 80 mm) including lever mechanism with central operating lever

ACCESSORIES INCLUDED: Joiner's bench plate 1700 x 640 x 120 mm with 1 rear and one front vice; holes on the front side and above; rear cover as scissors protection; steel sheet shelf

ErgoPlan EP 1
Art.: 211.100.00

5.257,00 €
EACH



WORKING AND ASSEMBLY TABLE ERGOPLAN EP 2 STATIONARY WITH MOUNTED JOINER'S BENCH TOP (WITHOUT TROLLEY)

- Steplessly height adjustable
- Lifting and lowering via foot-operated hydraulic lifting unit
- Stationary version with 4 foot plates
- Adjustable +/-15 mm for ground levelling

ACCESSORIES INCLUDED: Joiner's bench plate 1700 x 640 x 120 mm with 1 rear and one front vice; holes on the front side and above; rear cover as scissors protection; steel sheet shelf

ErgoPlan EP 2
Art.: 211.110.00

4.398,00 €
EACH



WORKING AND ASSEMBLY TABLE ERGOPLAN EP 3 STATIONARY (WITHOUT TROLLEY AND JOINER'S BENCH TOP)

- Steplessly height adjustable
- Lifting and lowering via foot-operated hydraulic lifting unit
- Stationary version with 4 foot plates
- Adjustable +/-15 mm for ground levelling

ACCESSORIES INCLUDED: Steel sheet shelf

ErgoPlan EP 3
Art.: 211.120.00

2.678,00 €
EACH

NEW

ERGOPLAN BENCH HOOK

- 2 pieces
- Diameter 30 mm, 200 mm long

ErgoPlan bench hook 2 pieces Ø30 mm, 200 mm long
Art.: 210.640

98,00 €
2 PCS SET



TRANSPORT AND RELAY CART KUNO WITH FOLDABLE WORKTOP

Our transport and relay cart KUNO is ideal for production, maintenance, storage and shipping. What is special about the KUNO is that the worktop can be folded into the base frame if necessary, so that several transport trolleys can be placed next to each other to save space.

TECHNICAL DATA

Min. height	800 mm
Max. height	1040 mm
Panel size	1000 x 720 mm
External dimensions	1100 x 800 mm
Wheel	Ø 100 mm
4 castors, 2 of which with parking brake	
Painting	Powder-coating RAL 7035 light grey

ca. 46,0 kg

Load capacity: 300,0 kg

KUNO
Art.: KU010

798,00 €
EACH



Watch user video:
<https://youtu.be/BVikogSC-AQ>



PAINTING AND PICKING CART TRAPEZ FOR SPACE-SAVING STORAGE UNTIL NEXT PROCESSING

Suitable storage place for painted panels, wood strips or profiles with sensitive surfaces. Almost everything can be stored safely, clearly and in a space-saving manner until it can be further processed.

TECHNICAL DATA

Rack width	min. 500 mm max. 2000 mm
Rack depth	510 mm
Number of racks	15 levels with rubber coating, Distance: approx. 78 mm
Dimensions (L x W x H)	910 x 700 x 1850 mm

ca. 90,0 kg

Load capacity/Rake: 40,0 kg
(max. 600,0 kg distributed)

TRAPEZ
Art.: TR010

1.048,00 €
EACH



PAINTING AND PICKING CART MULTI-CAR MIDI FOR SPACE-SAVING STORAGE UNTIL THE NEXT PROCESSING

With the MULTI-CAR MIDI you are always right when it comes to providing panels, furniture fronts and other parts.

TECHNICAL DATA

Groove width	23 mm
Racks	2 x 13 grooves below 2 x 13 grooves, height adjustable
Dimensions (L x W x H)	1450 x 650 x 1900 mm

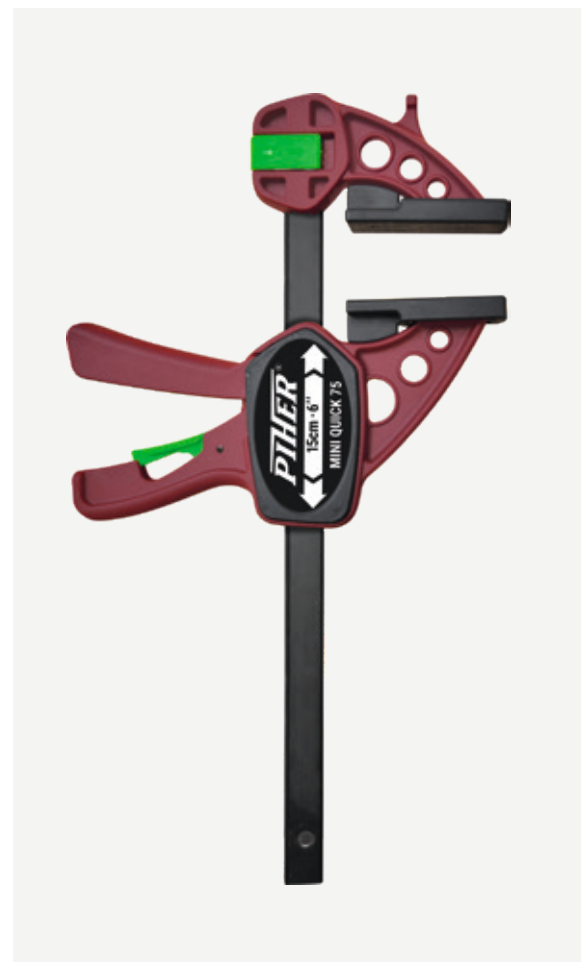
ca. 100,0 kg

Load capacity: 500,0 kg

MULTI-CAR MIDI
Art.: MC 015.30

1.895,00 €
EACH

ACCESSOIRES



OPTIMIZED WORK INCLUDES MORE THAN SAFETY TECHNOLOGY

Modern and optimized work stands for good organization, user-friendly concepts and easy handling of work processes. A well-conceived maintenance plan, effective writing material or versatile pliers are often sufficient. In our accessories section you will find many useful everyday helpers for workshop needs and beyond.





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ACCESSOIRES



PENCILS PANHANS SET OF 10 PCS.

Set of 10 pieces of wooden pencils in PANHANS Design. Classic round pencil with a barrel made of colourless painted wood with a matt surface.

- Round, ø 7 mm, Length: 175 mm
- With transparent protective coating to prevent dirt
- Hardness grade HB
- Made in EU in PEFC-approved wood

Pencils PANHANS

Art.: BleistifteP

4,20 €

10 PCS SET



HAND BRUSH PANHANS

Hand brush in wood in PANHANS design with wood body and hanging hole.

Hand brush PANHANS

Art.: BesenP

4,40 €

EACH



SAMPLE:
SEE P.71
AND P.72

MAINTENANCE PLAN BOOKLET HO|KU|BE|MA

Regular maintenance is advisable to increase the longevity of machines. A pre-printed maintenance plan booklet is helpful and useful to document the maintenance and thus the service of the machine correctly. The table shows the most precise information and activities that should be observed during the test.

Maintenance notebook for machines

Art.: WBH0K

15,60 €

EACH

Maintenance notebook planing machines

Art.: WBH0KH0BEL

15,60 €

EACH



TAJIMA PIT SAW JAPAN PULL 265 R

- Precision pit saw with quick change system
- Cross saw can cut anything - thick or thin
- Fluorine coating prevents resin from seizing and sticking
- Blade length 265 mm

TAJIMA pit saw Japan Pull 265 R

Art.: T18.12.0161

28,50 €

EACH



TAJIMA CUTTER KNIFE WITH SAFETY HOLSTER

- Cutter knife with automatic retraction of the blade
- 18mm RAZAR BLACK BLADE

TAJIMA Cutter knife with safety holster

Art.: T18.12.0158

19,80 €

EACH



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for your next order from a purchase value of € 50.00.
Cannot be combined with other discounts.

PRACTICAL

AT ANY TIME

FAST



www.hokubema.com

APPENDIX

HIGH LEVEL SERVICE AND YOU DECIDE HOW

In our service mindset at HO|KU|BE|MA, accessibility is essential. We simply understand service to mean that you, the customer, are satisfied and can access the information you need in different ways at any time. Sometimes the service by phone, mail or WhatsApp is not enough, in this case we are happy to offer you our on-site service. If required, the on-site service also includes maintenance and repair work on the machines.

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MILLING P.03

PLANNING P.13

BANDSAWS P.27

CIRCULAR SAWS P.39

GENERAL P.49

LIFT TABLES P.55

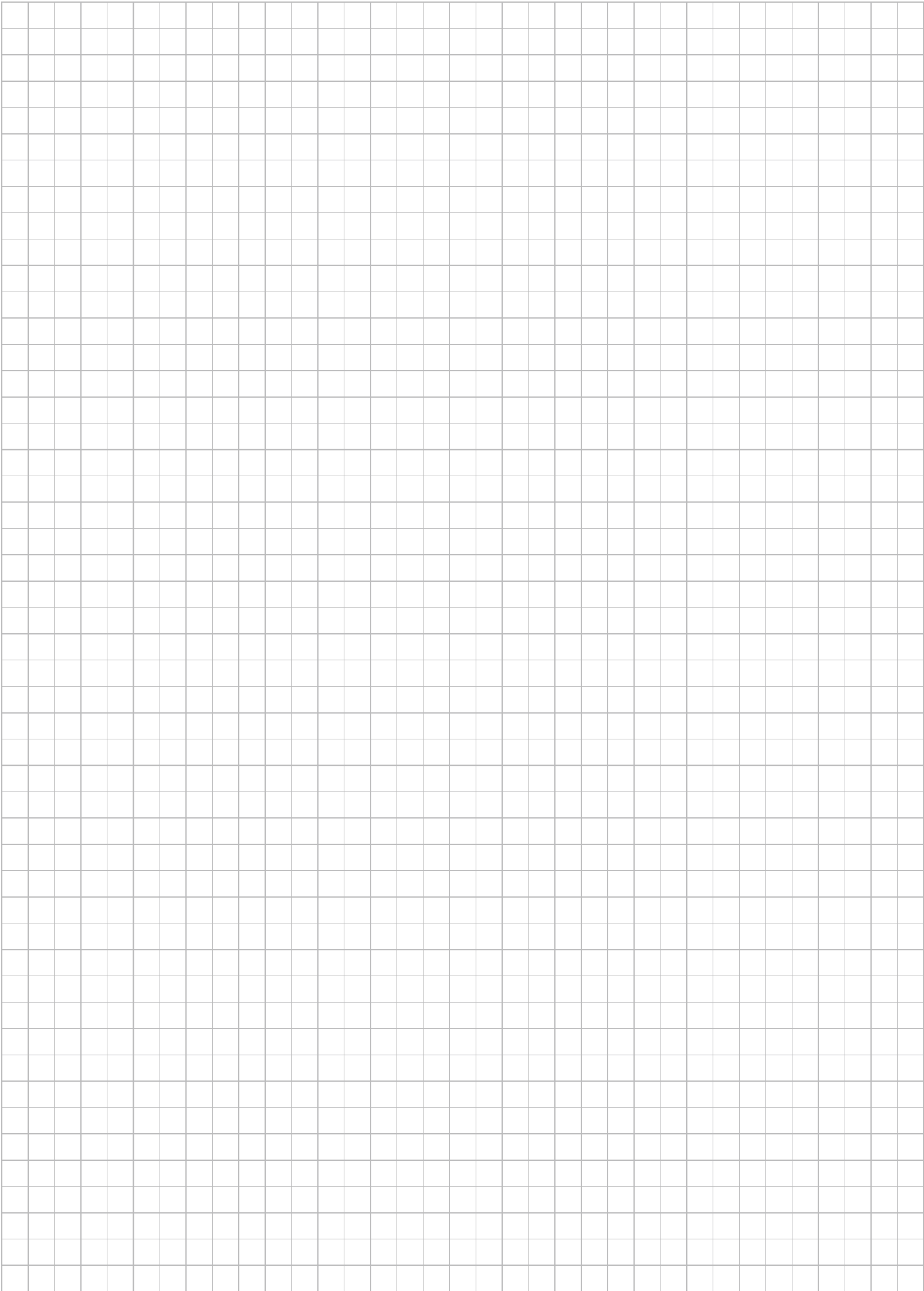
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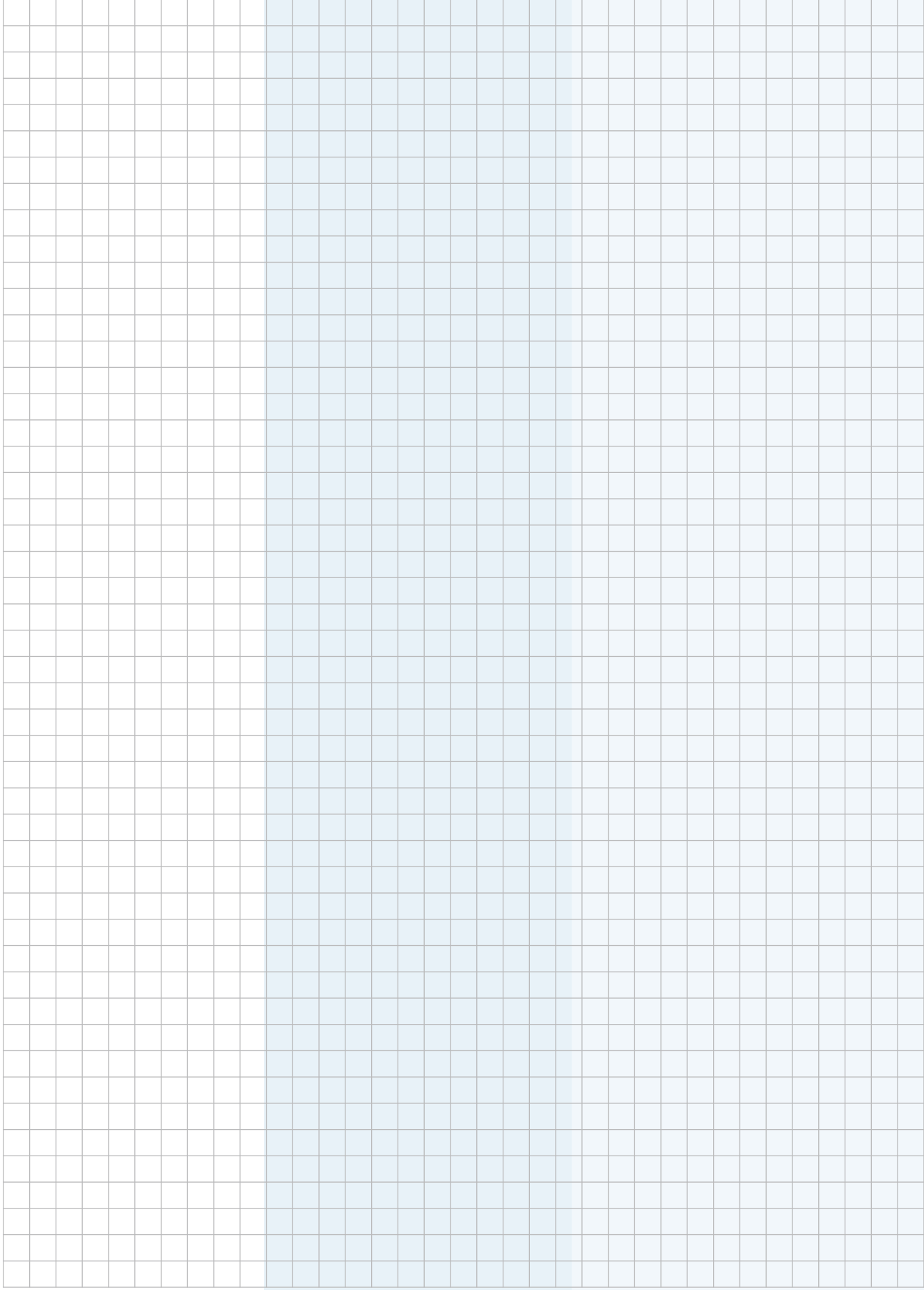
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APPENDIX

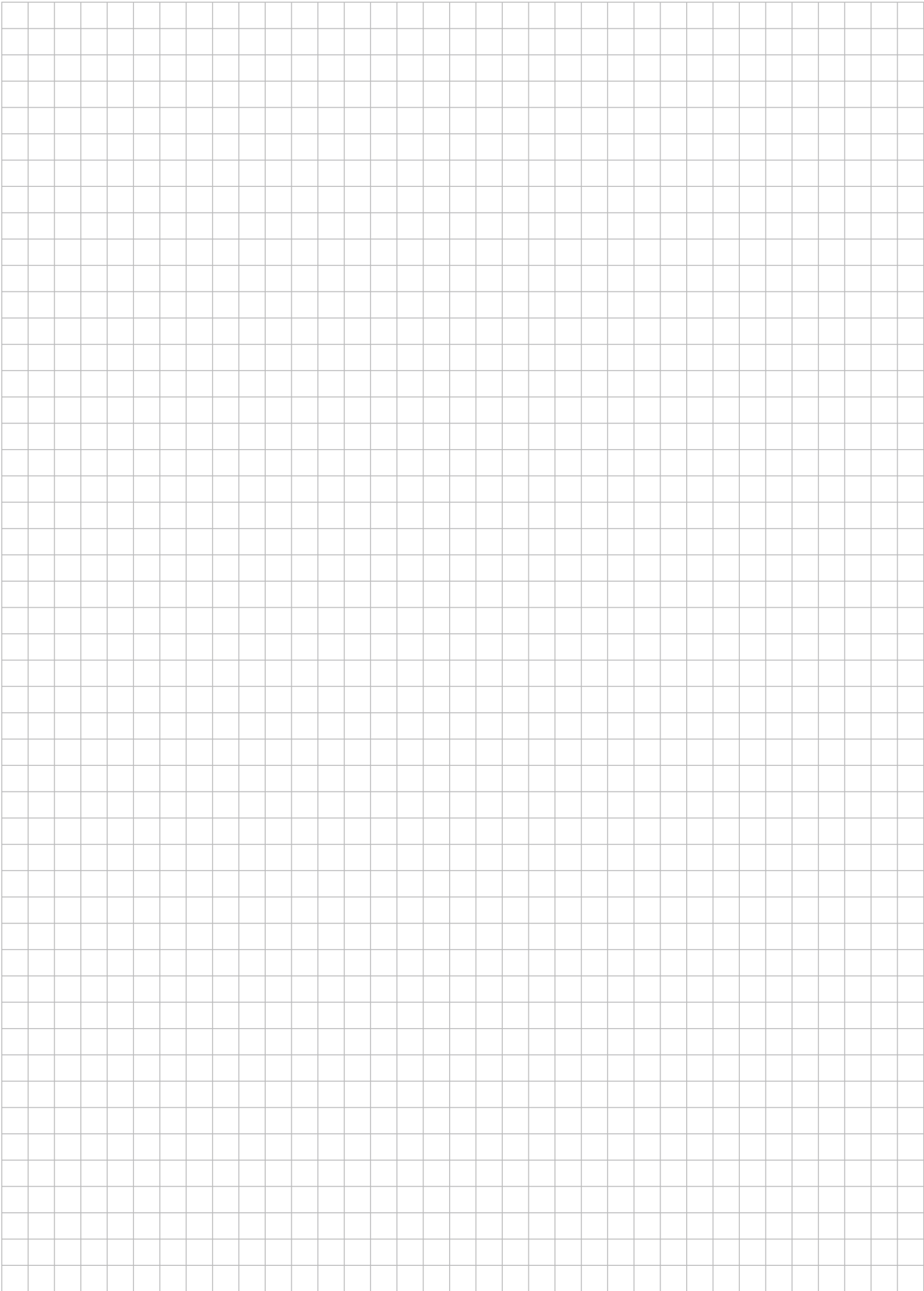
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NOTES



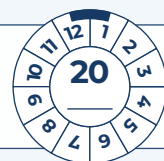


NOTES



HOKUBEMA

APPENDIX P.66



MAINTENANCE PLAN

HOKUBEMA

SERIAL NUMBER

MACHINE TYPE THICKNESS PLANER | TWINPLAN | SURFACE PLANER

DATE

ACTION

Check knife shaft protection function

Machine cleaning

Check that the suction system is fully functional before starting work

Check and clean the suction channel from deposits.

Inspect electrical equipment/components for **externally** visible damage and have damage repaired by a qualified electrician if necessary.

Check all sliding or rolling parts for smooth running and if necessary, lubricate them with a thin lubricate

Main motor brake function test
(brake under 10 sec)

Thickness Planer ☐ Surface Planer ☐

Check the planer fence for damage and if necessary (have) the damaged parts replaced

Grease the spindles + guideway
Twinplan ☐ Thickness Planer ☐

Grease feed table adjustment
Twinplan ☐

Knife shaft cleaning
Thickness Planer ☐ Twinplaner ☐ Surface Planer ☐

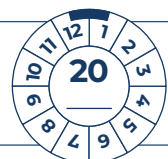
Check chain and V-belt tension, replace if necessary

DAILY	WEEKLY	MONTHLY	YEARLY
	1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53		
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SERVICE TECHNICIAN

SIGNATURE

NEXT MAINTENANCE



MADE IN GERMANY

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www.panhans.de | www.hokubema.com

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Sie haben bereits eine kleine Werkstatt, nur die Maschinen fehlen noch?

Kein Problem: Bestellen Sie sich doch eine unserer WOODPECKER-Maschinen.

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